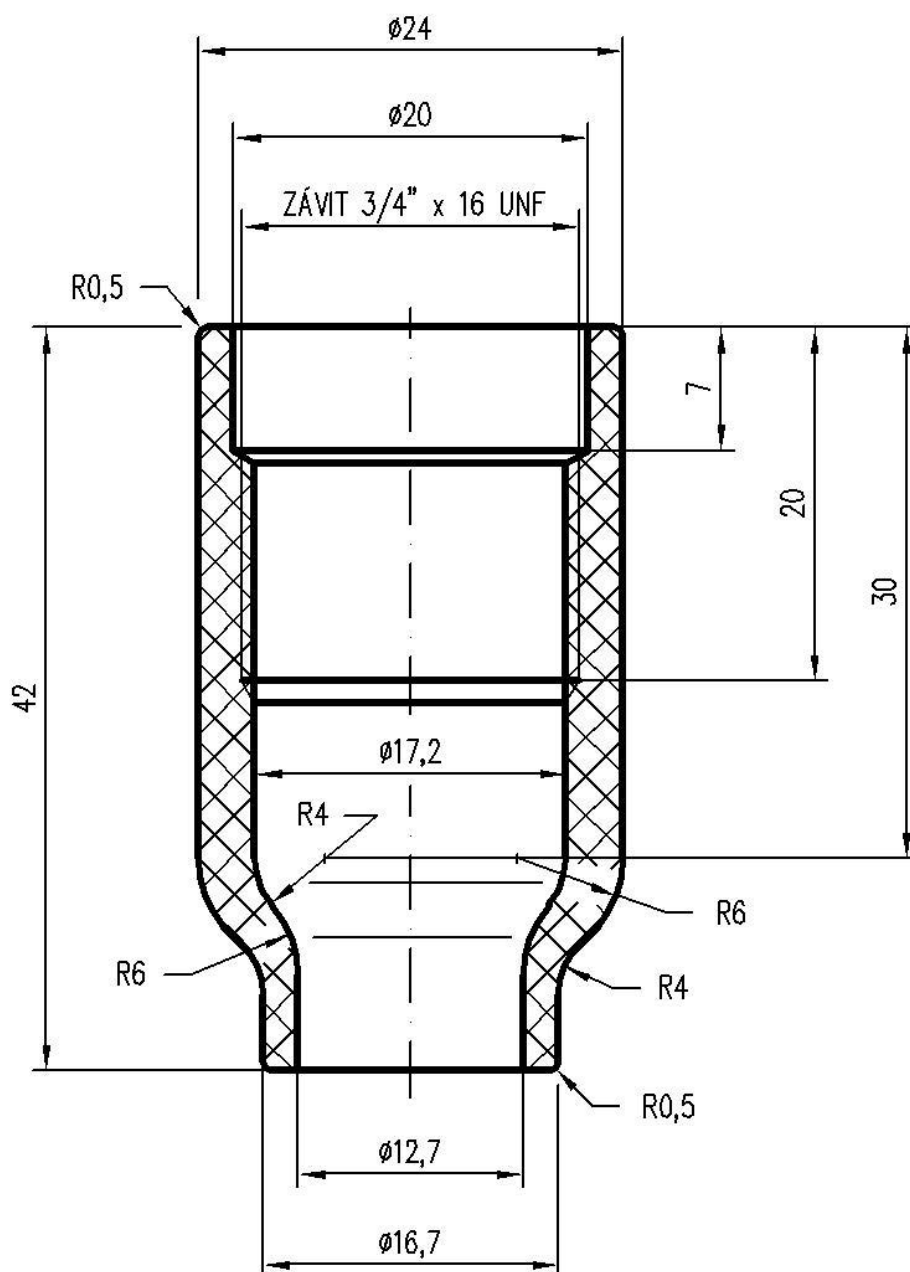


54N14

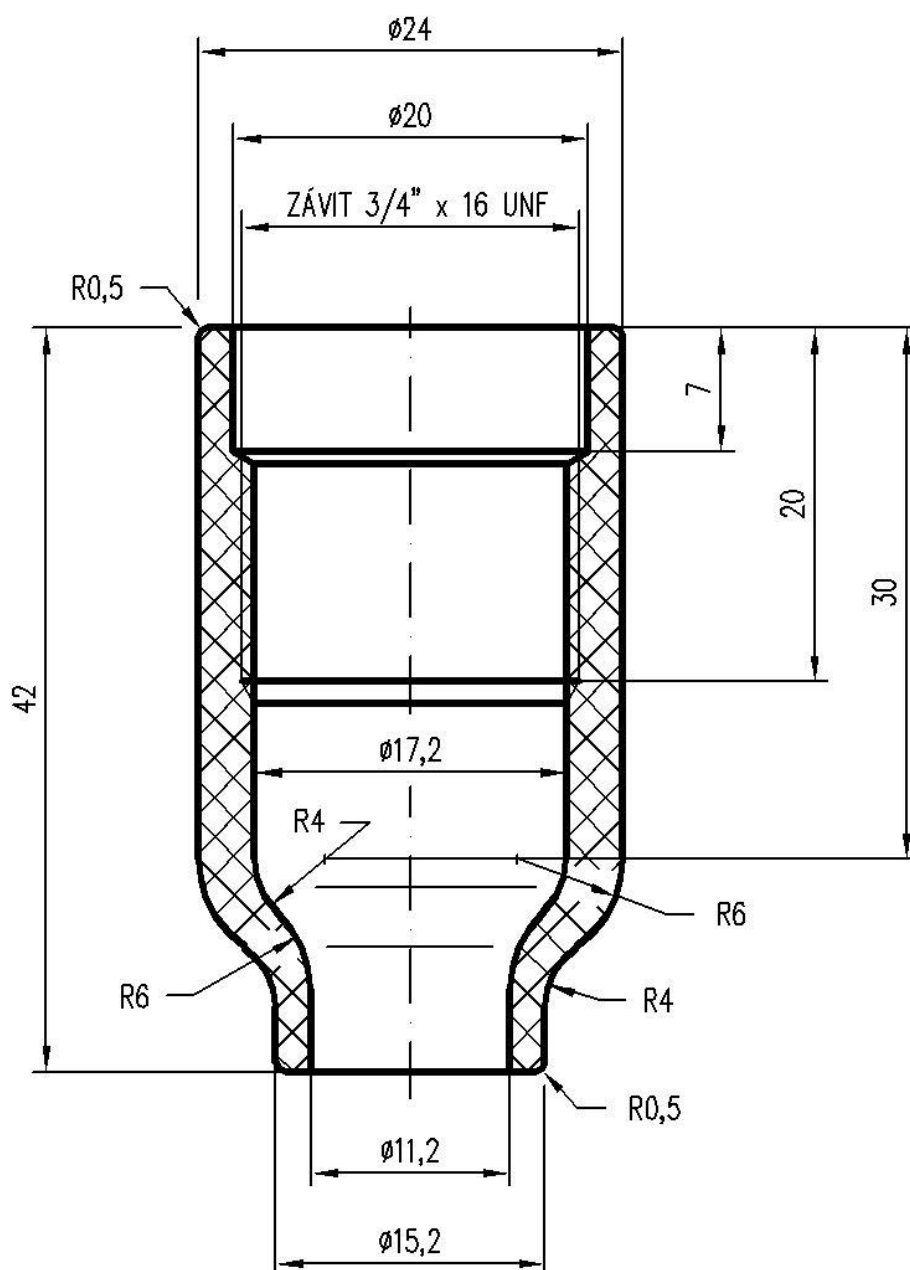


POVOLENÉ VADY:

1. NEVYTAVENÉ NEINTENZIVNÍ SKVRNY
2. POŠKOZENÍ JEDNOHO ZÁVITU Z 1/3 MAX.



54N15

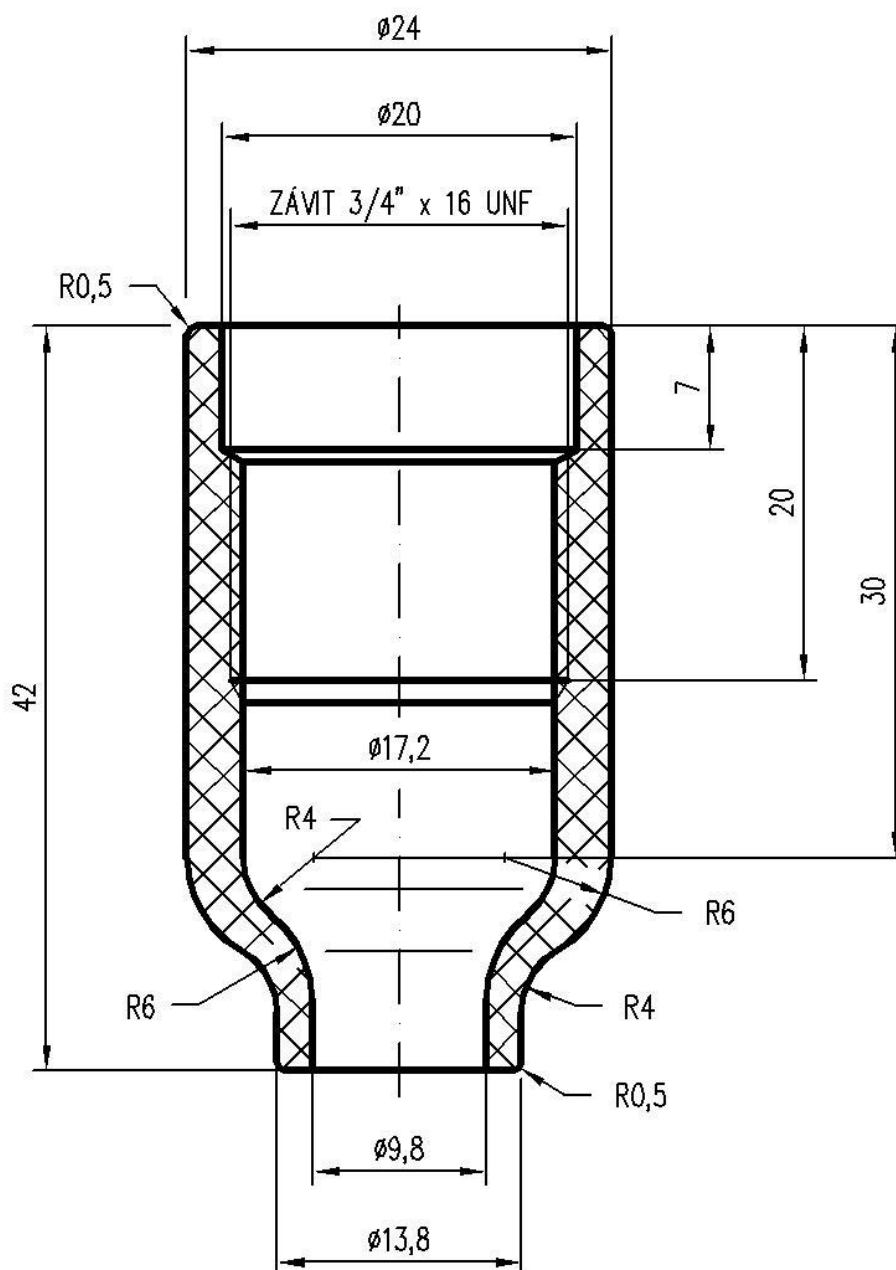


POVOLENÉ VADY:

1. NEVYTAVENÉ NEINTENZIVNÍ SKVRNY
2. POŠKOZENÍ JEDNOHO ZÁVITU Z 1/3 MAX.



54N16

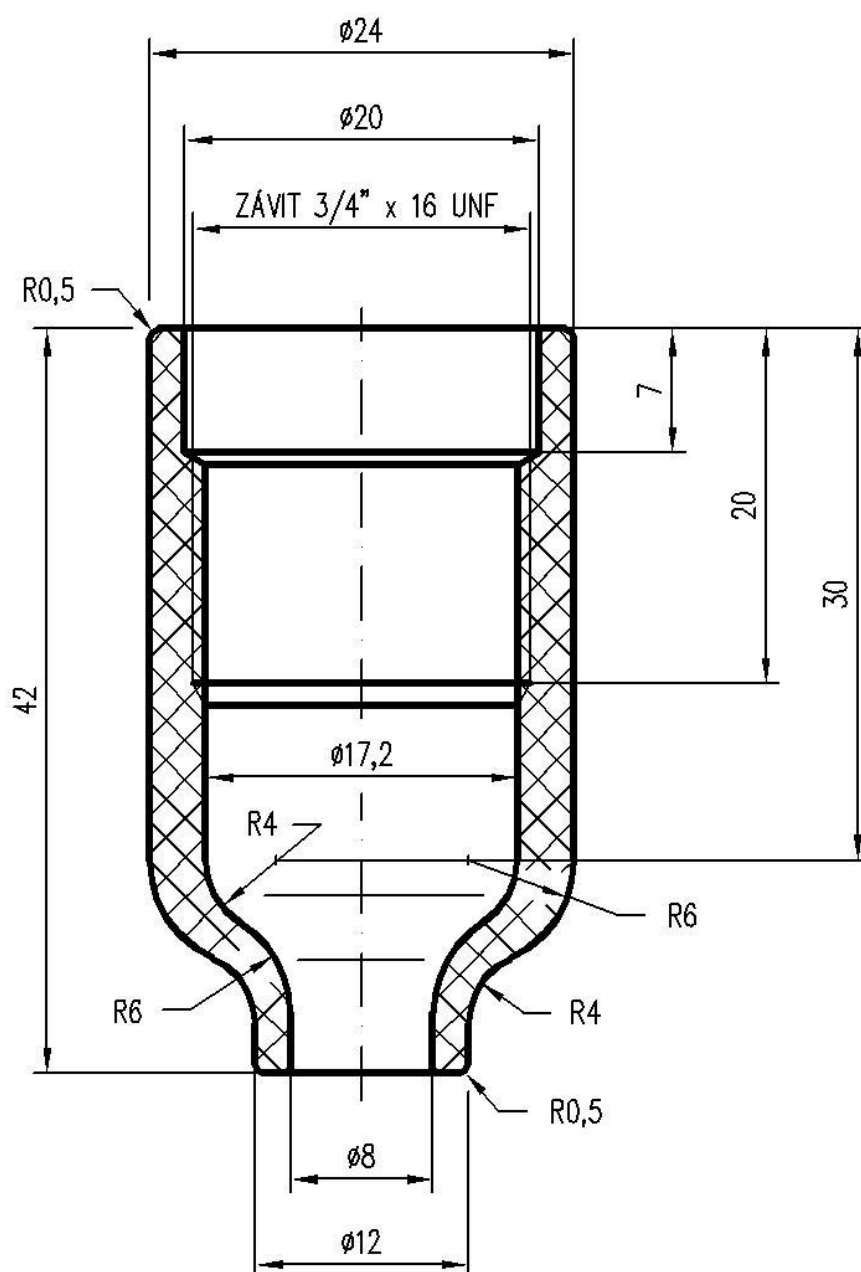


POVOLENÉ VADY:

1. NEVYTAVENÉ NEINTENZIVNÍ SKVRNY
2. POŠKOZENÍ JEDNOHO ZÁVITU Z 1/3 MAX.



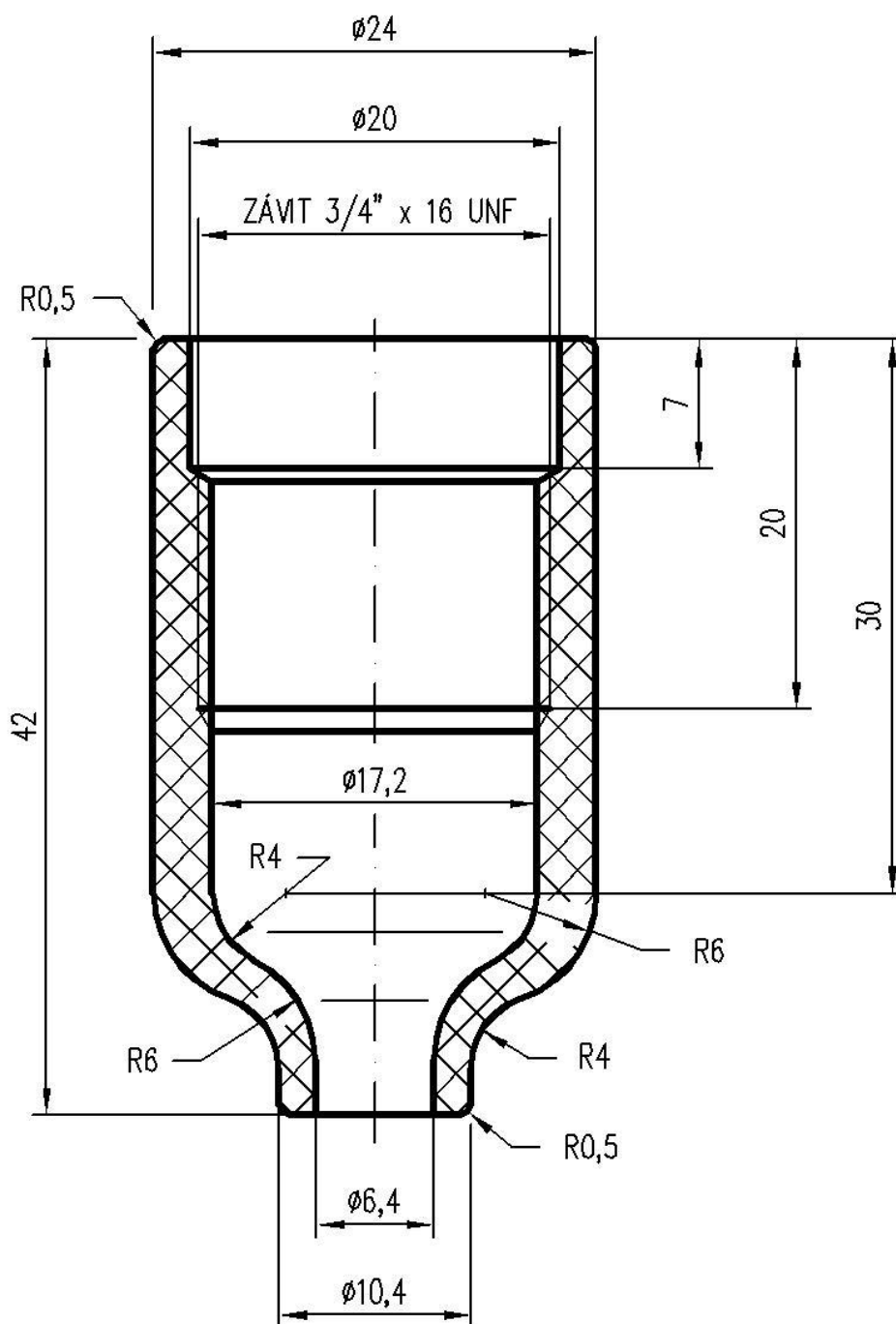
54N17



POVOLENÉ VADY:

1. NEVYTAVENÉ NEINTENZIVNÍ SKVRNY
2. POŠKOZENÍ JEDNOHO ZÁVITU Z 1/3 MAX.

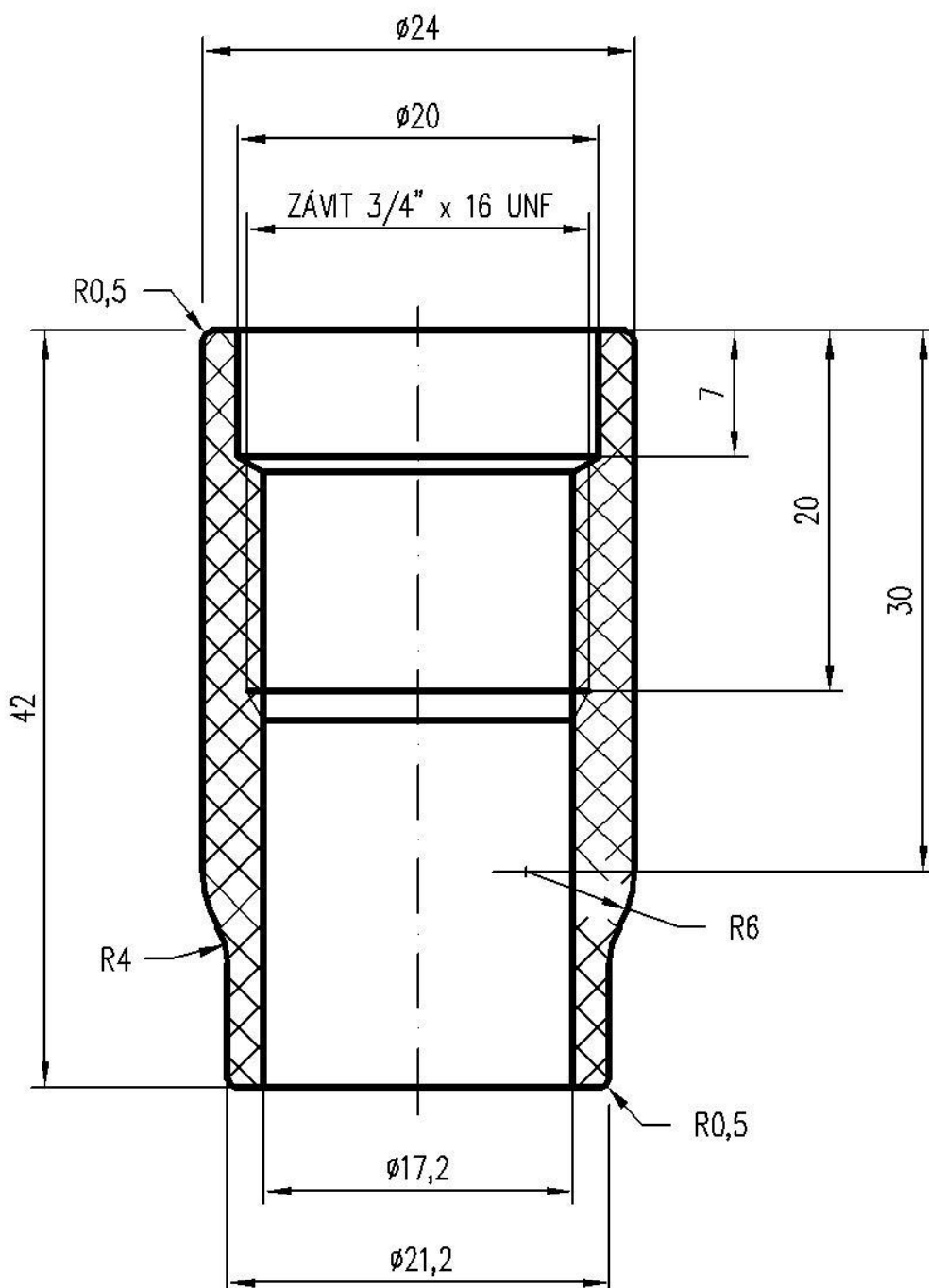
54N18



POVOLENÉ VADY:

1. NEVYTAVENÉ NEINTENZIVNÍ SKVRNY
2. POŠKOZENÍ JEDNOHO ZÁVITU Z 1/3 MAX.

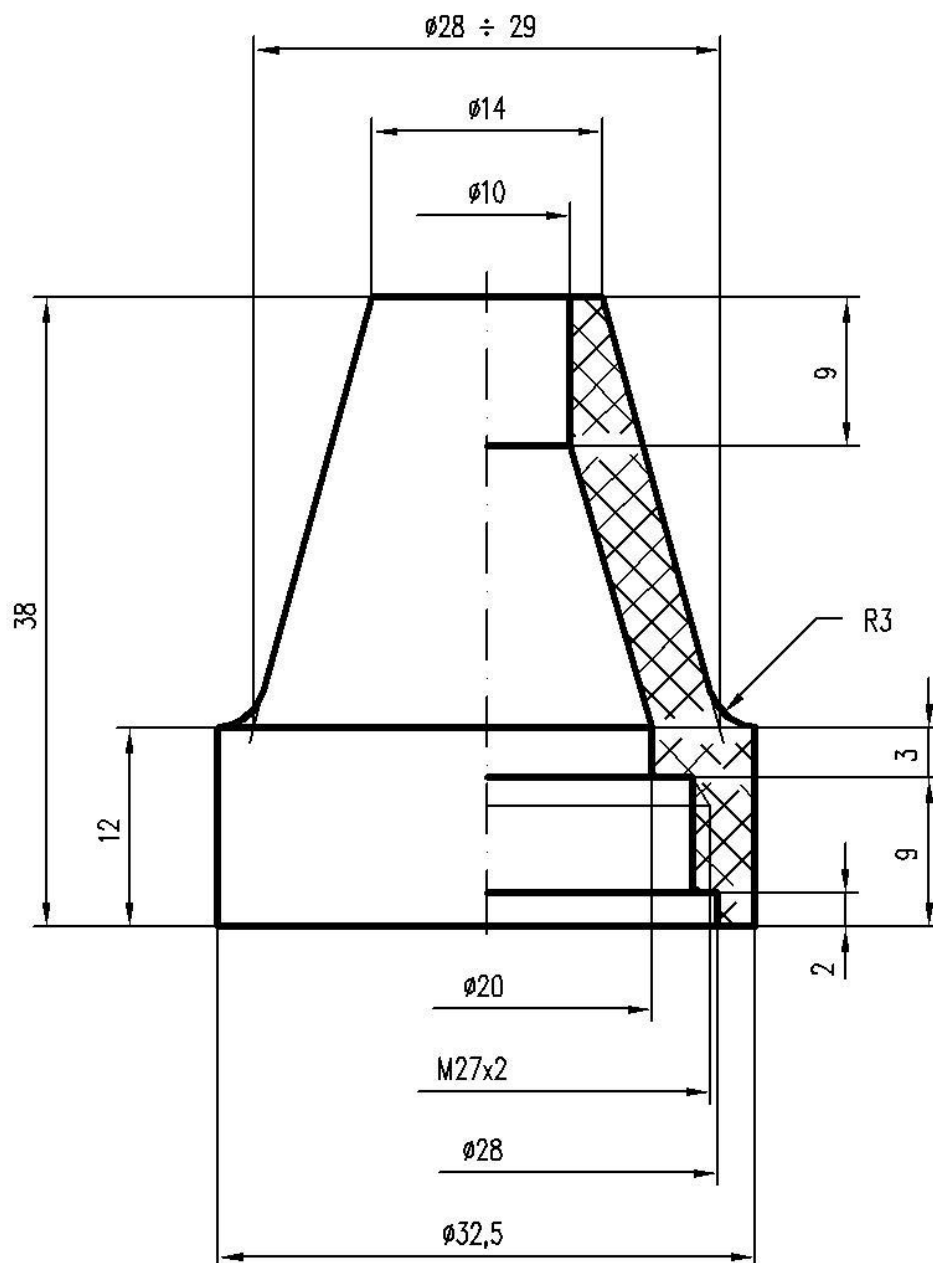
54N19



POVOLENÉ VADY:

1. NEVYTAVENÉ NEINTENZIVNÍ SKVRNY
2. POŠKOZENÍ JEDNOHO ZÁVITU Z 1/3 MAX.

63.10

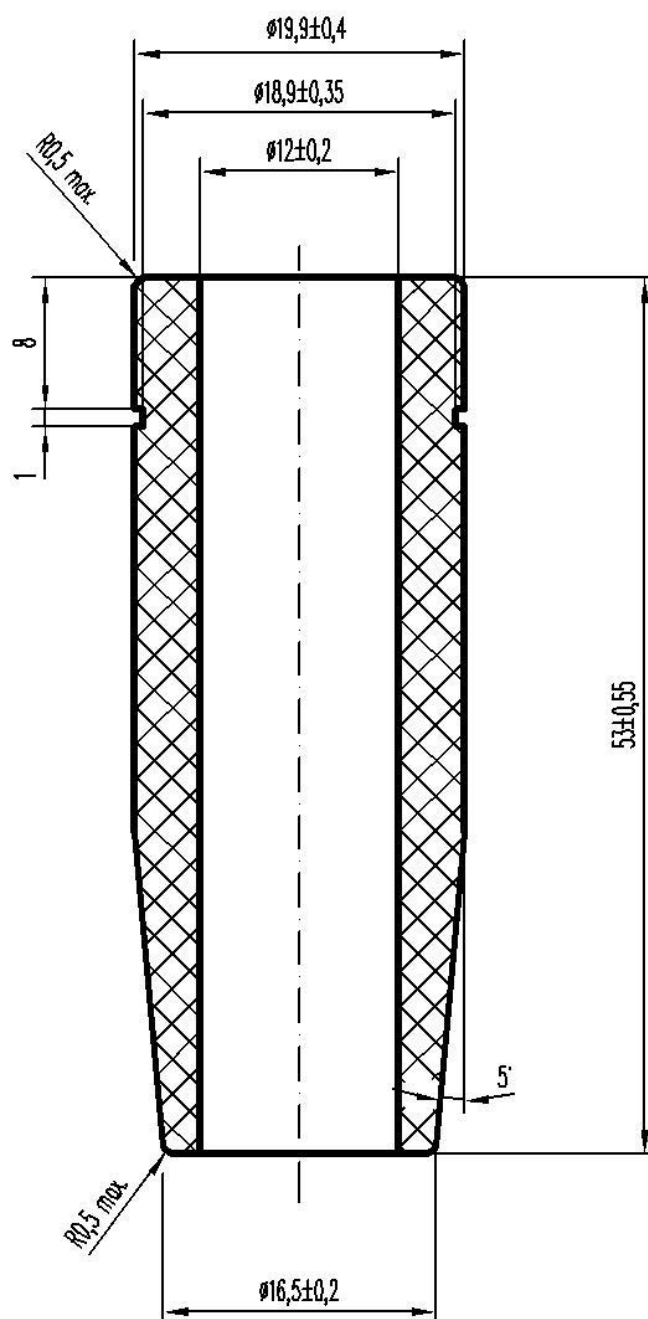


NA VÝROBKU JSOU POVOLENY TYTO VADY:

1. MAX 3 MÍRNĚ VYBARVENÉ SKVRNY Fe DO 2mm
2. STRŽENÍ PROFILU ZÁVITU V DÉLCE 5mm MAX



63.38

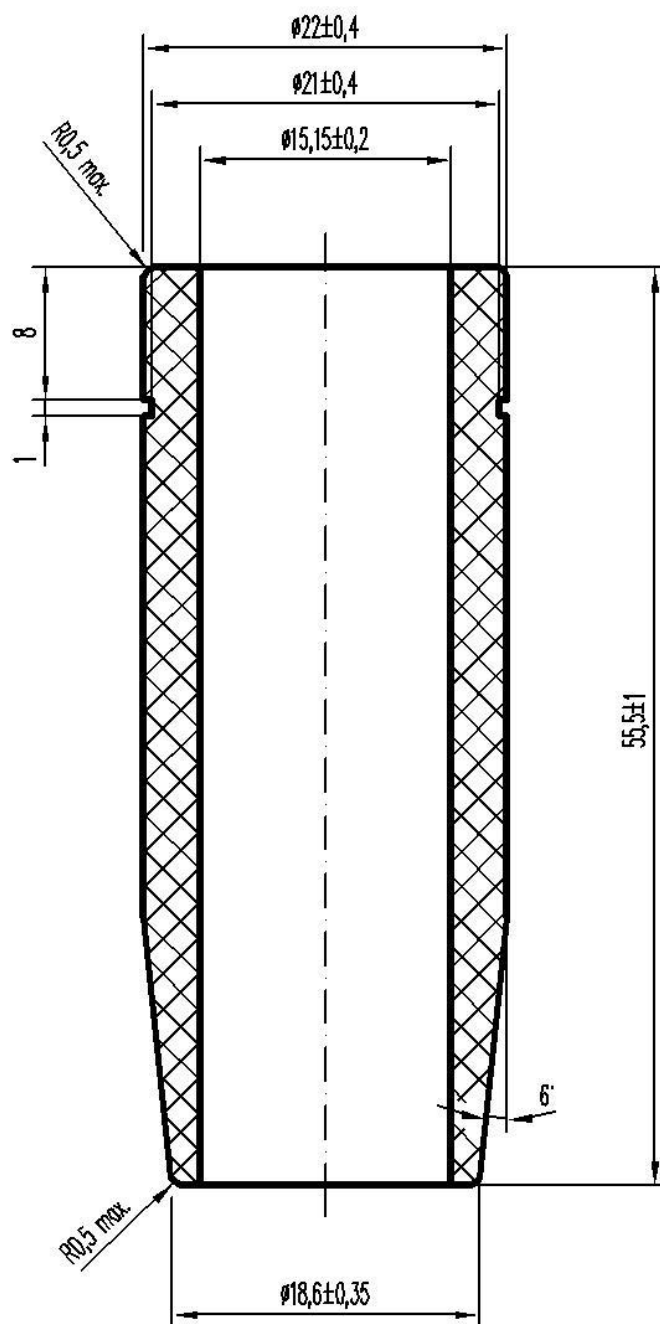


NA VÝROBKU JSOU PŘÍPUSTNÉ TYTO VADY:

1. JEMNÉ KRUHOVÉ RÝHY DO 0,3 mm MAX.
2. JEMNÁ SPIRÁLOVÁ RÝHA NA ČELECH VÝROBKU.
3. NEVYTAVENÁ SKVRNA Fe DO MAX. PLOCHY 2 mm²
4. VYDROLENINY A DŮLKY 0 MAX. PLOŠE 2 mm²



63.39

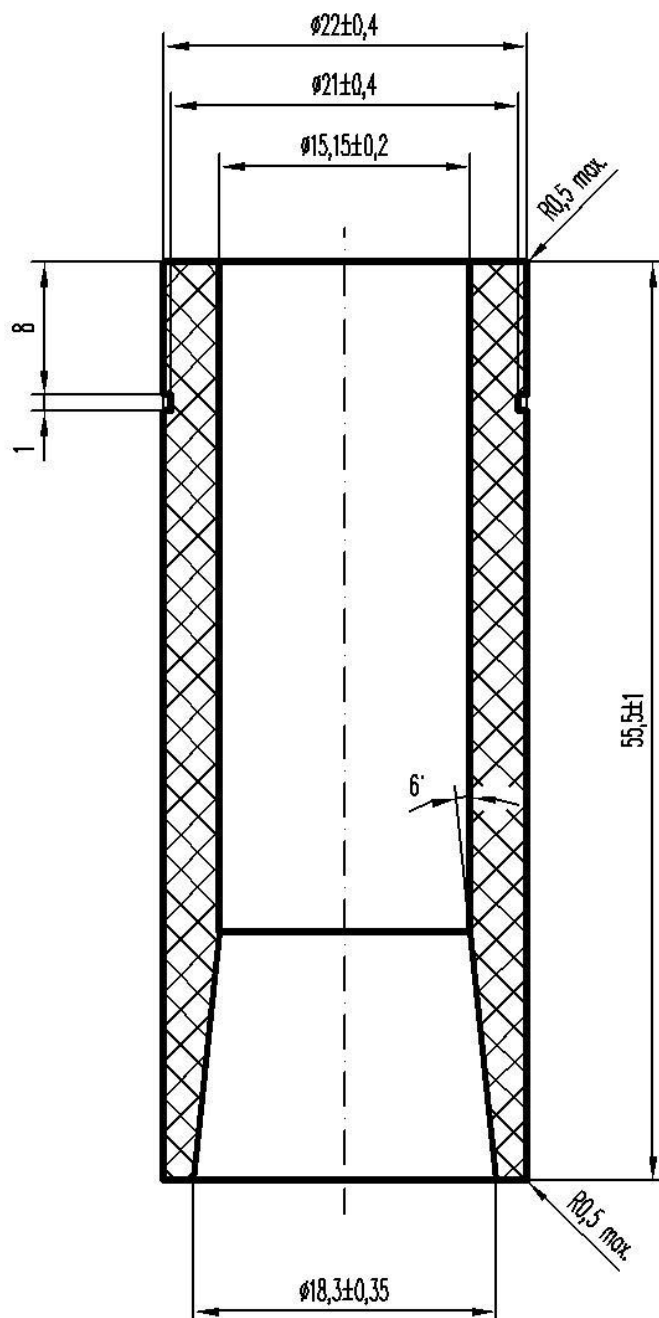


NA VÝROBKU JSOU PŘÍPUSTNÉ TYTO VADY:

1. JEMNÉ KRUHOVÉ RÝHY DO 0,3 mm MAX.
2. JEMNÁ SPIRÁLOVÁ RÝHA NA ČELECH VÝROBKU.
3. NEVYTAVENÁ SKVRNA Fe DO MAX. PLOCHY 2 mm²
4. VYDROLENINY A DŮLKY O MAX. PLOŠE 2 mm²



63.40

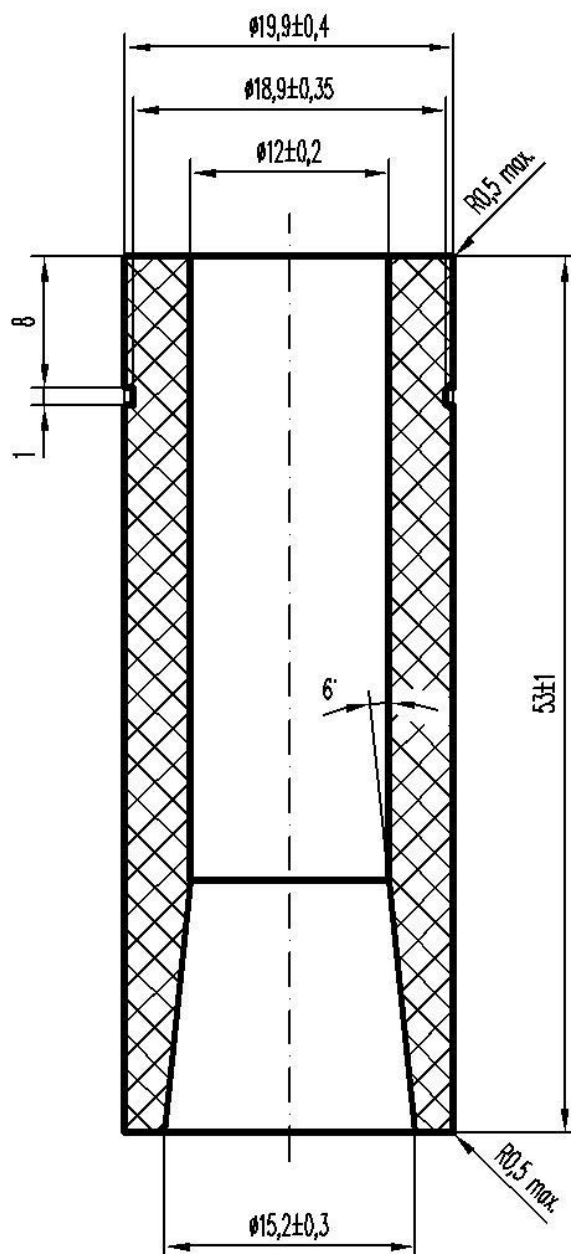


NA VÝROBKU JSOU PŘÍPUSTNÉ TYTO VADY:

1. JEMNÉ KRUHOVÉ RÝHY DO 0,3 mm MAX.
2. JEMNÁ SPIRÁLOVÁ RÝHA NA ČELECH VÝROBKU.
3. NEVYTAVENÁ SKVRNA Fe DO MAX. PLOCHY 2 mm²
4. VYDROLENINY A DŮLKY O MAX. PLOŠE 2 mm²



63.41

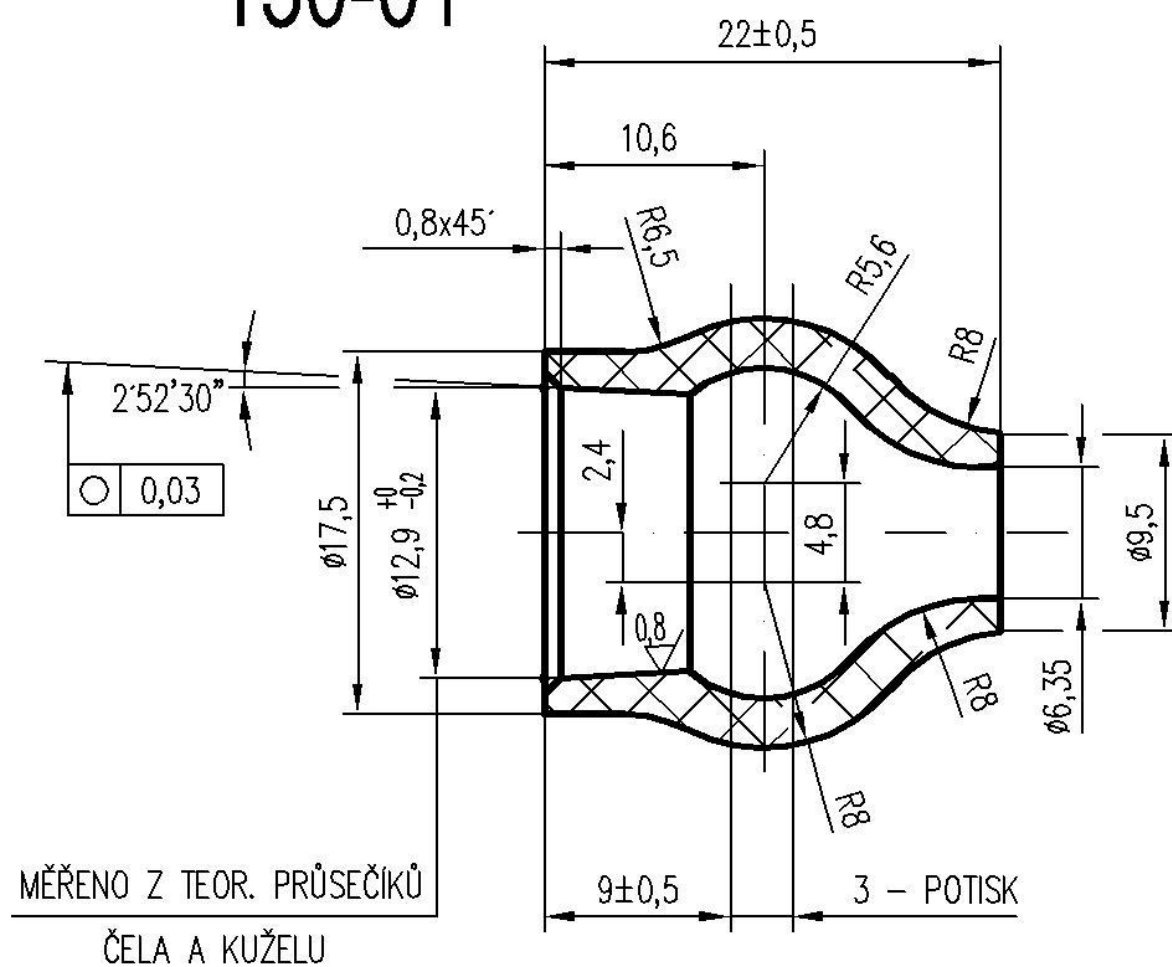


NA VÝROBKU JSOU PŘÍPUSTNÉ TYTO VADY:

1. JEMNÉ KRUHOVÉ RÝHY DO 0,3 mm MAX.
2. JEMNÁ SPIRÁLOVÁ RÝHA NA ČELECH VÝROBKU.
3. NEVYTAVENÁ SKVRNA Fe DO MAX. PLOCHY 2 mm²
4. VYDROLENINY A DŮLKY 0 MAX. PLOŠE 2 mm²

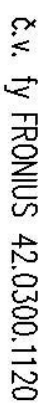


130-01

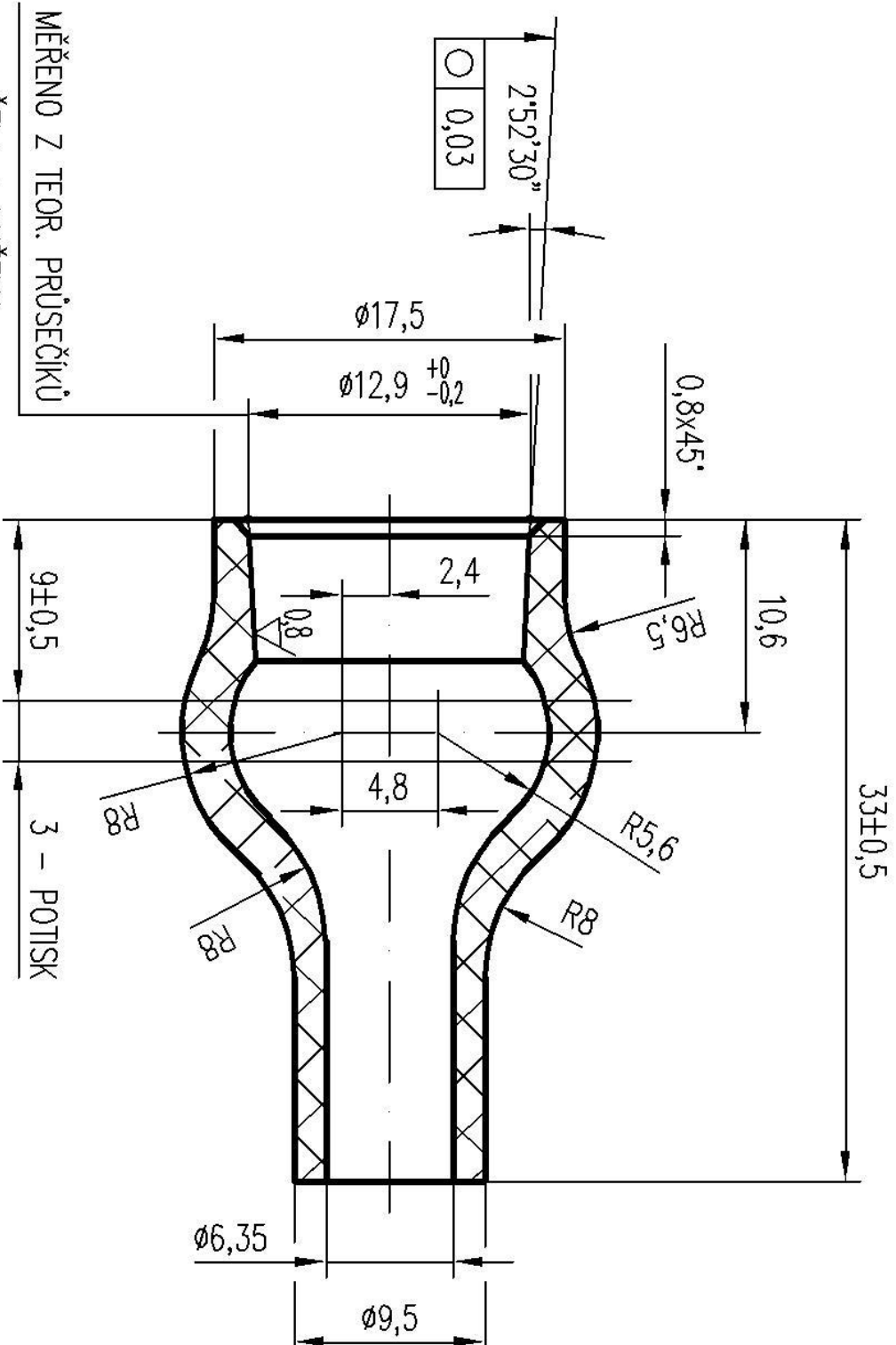


č.v. fy FRONIUS 42.0300.0816

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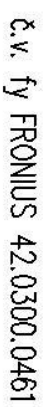


130-11



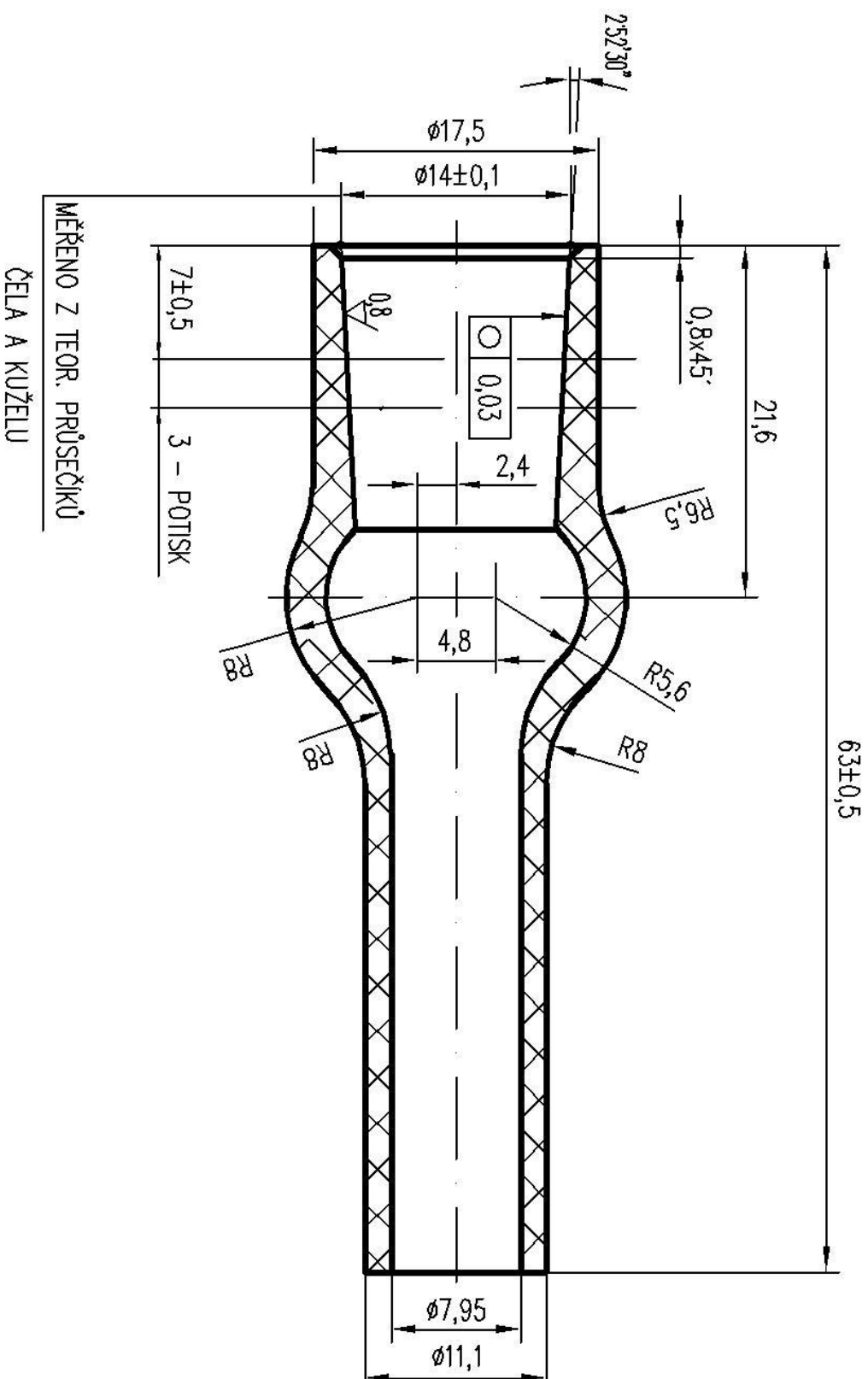
č.v. fy FRONIUS 42.0300.0820

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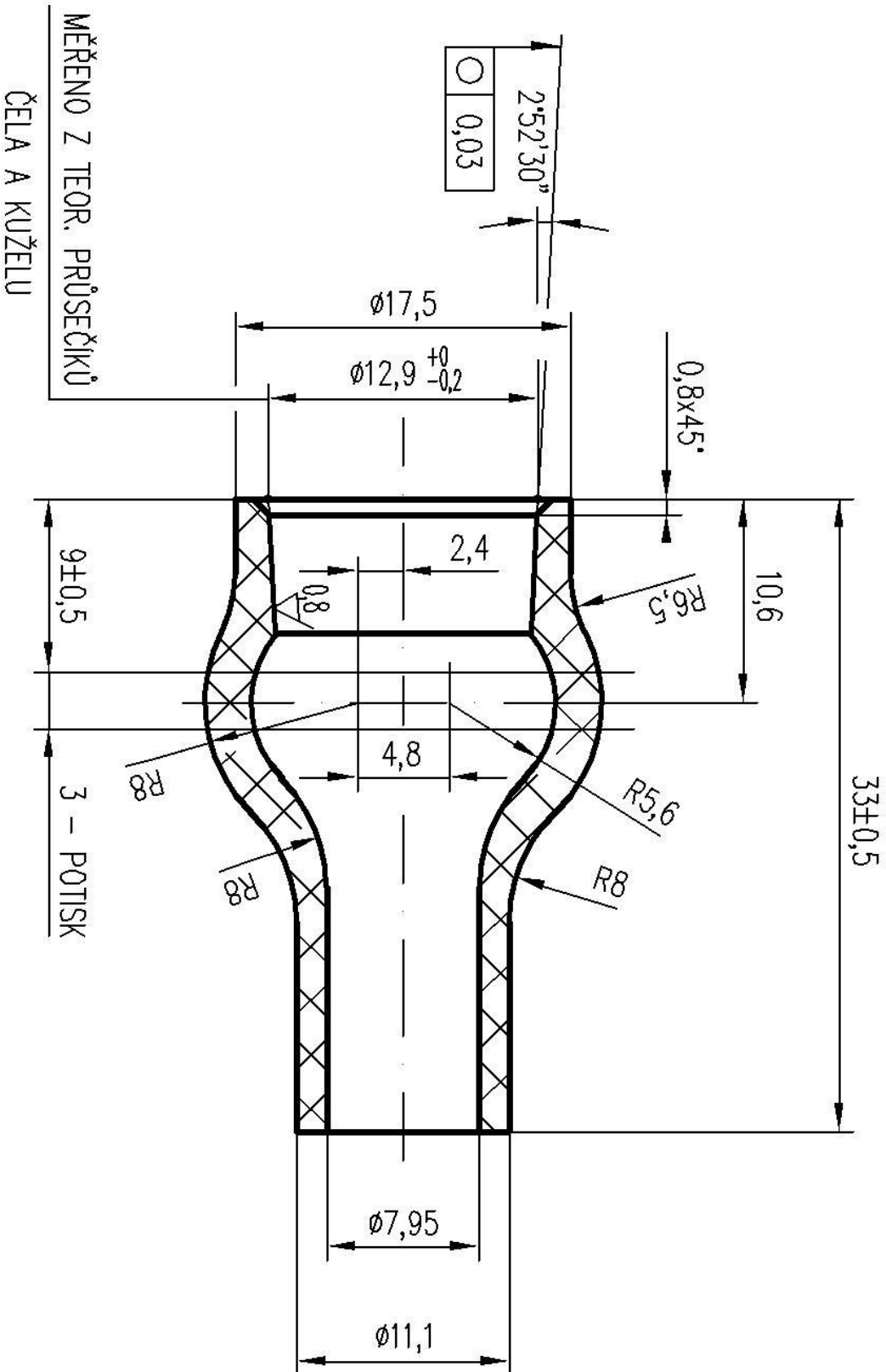
č.v. fy FRONIUS 42.0300.0817

131-07



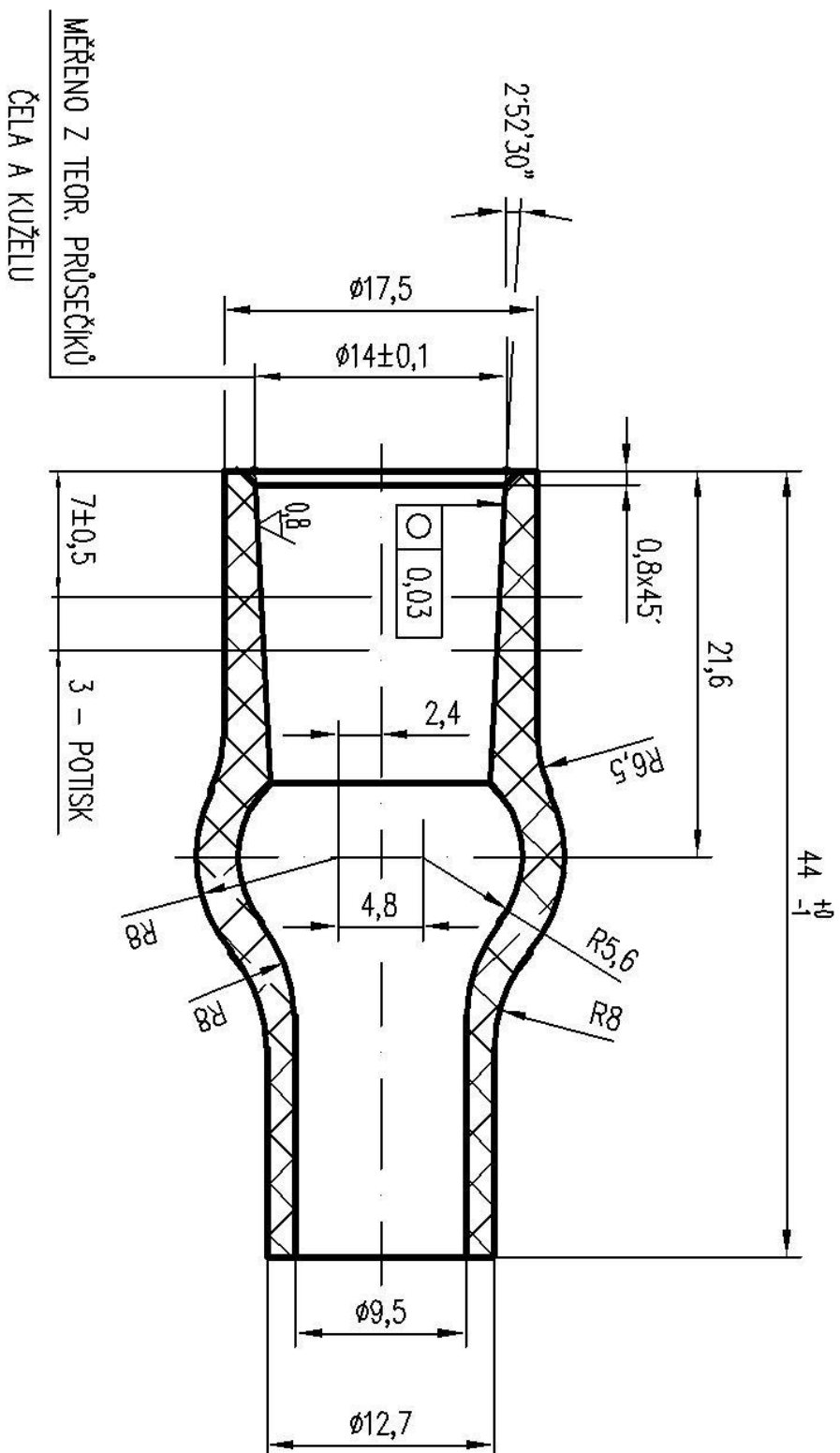
č.v. ty FRONIUS 42.0300.1121

131-11



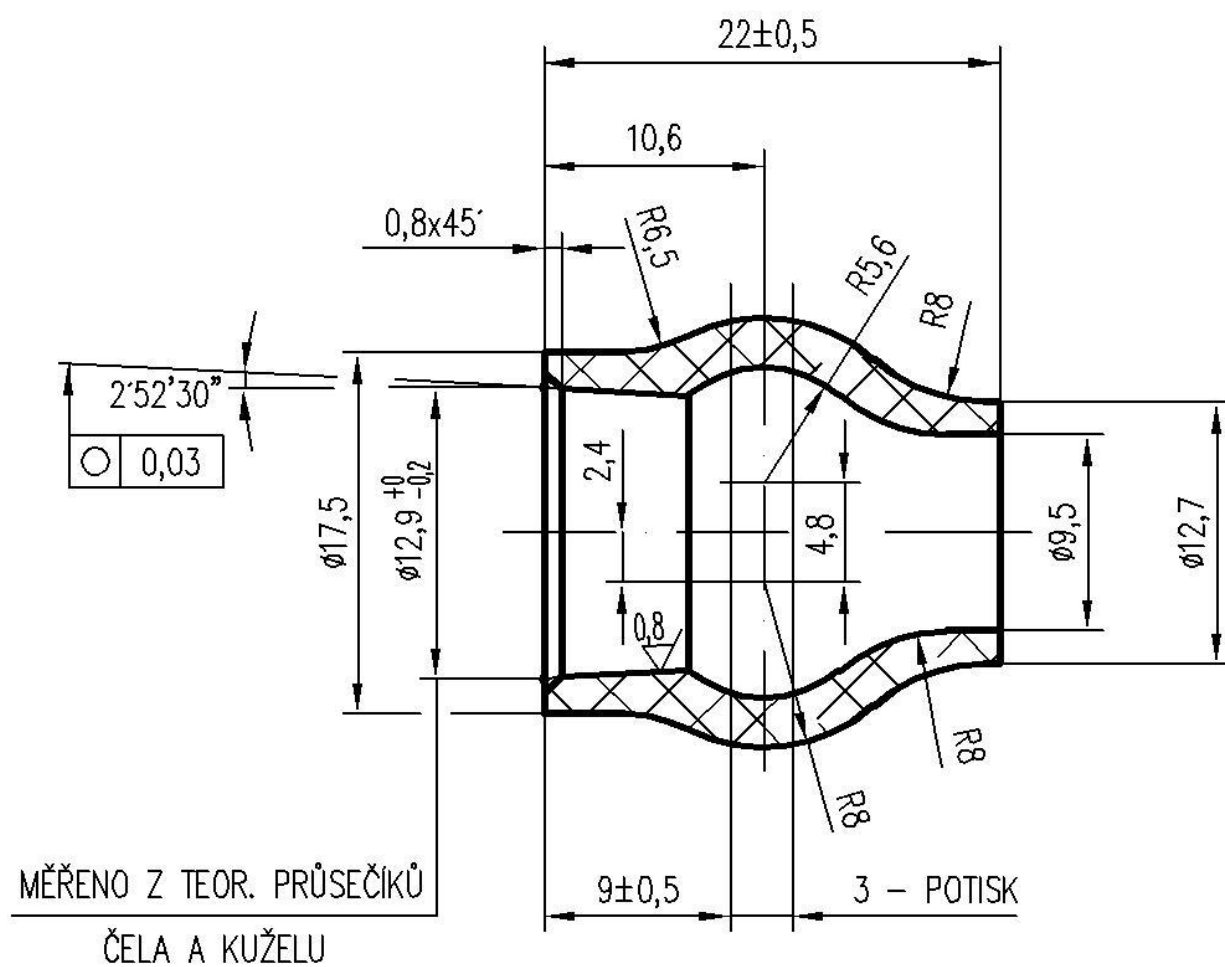
č.v. fy FRONIUS 42.0300.0821

132-00



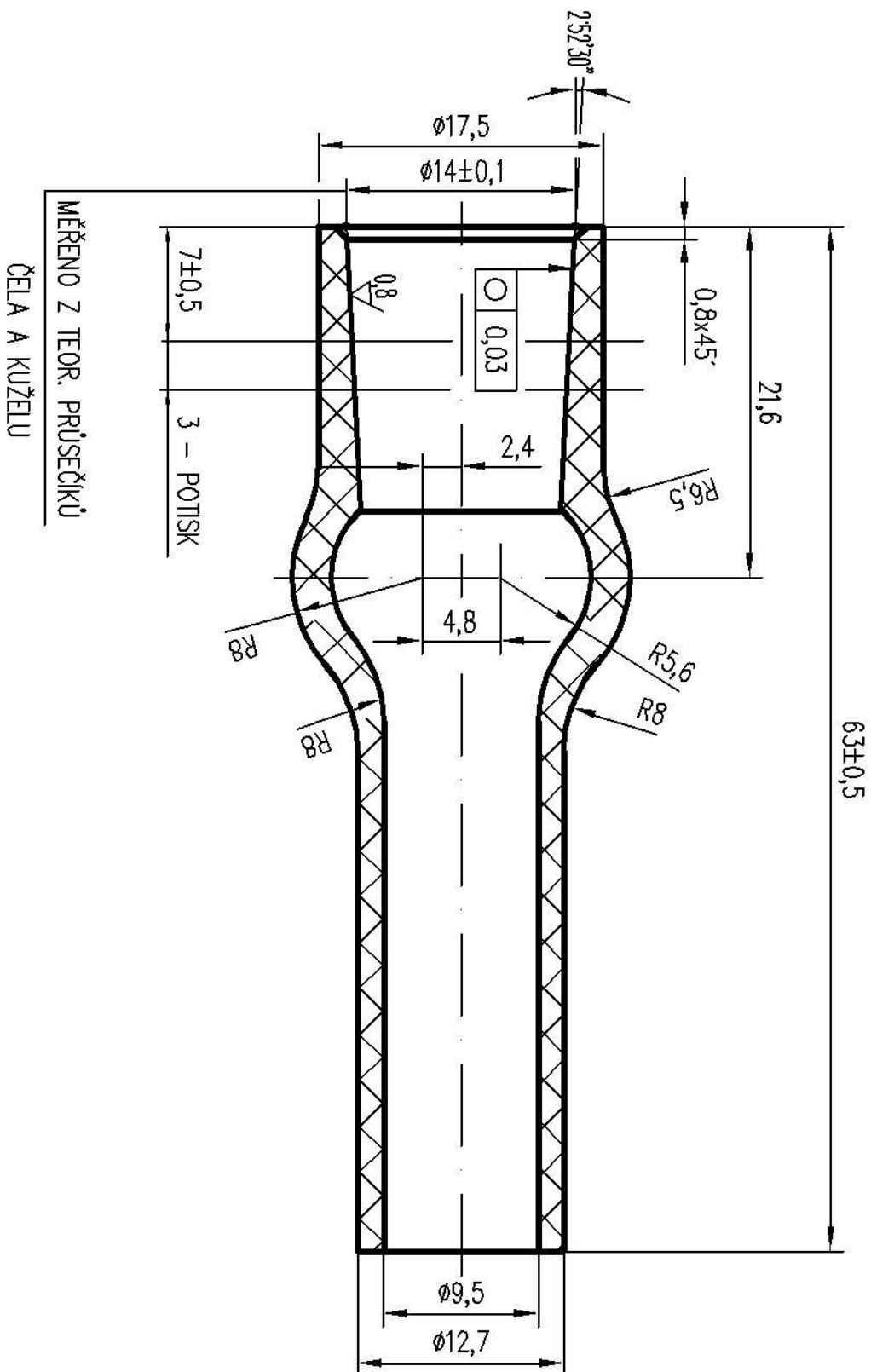
č.v. fy FRONIUS 42.0300.0462

132-01



č.v. fy FRONIUS 42.0300.0818

132-07



Σ.ν. ty FRONIUS 42.0300.1122

Technical drawing of a mechanical part, likely a bush or sleeve, showing a cross-section. The part has a central hole and a flange on the right. Dimensions are given in mm.

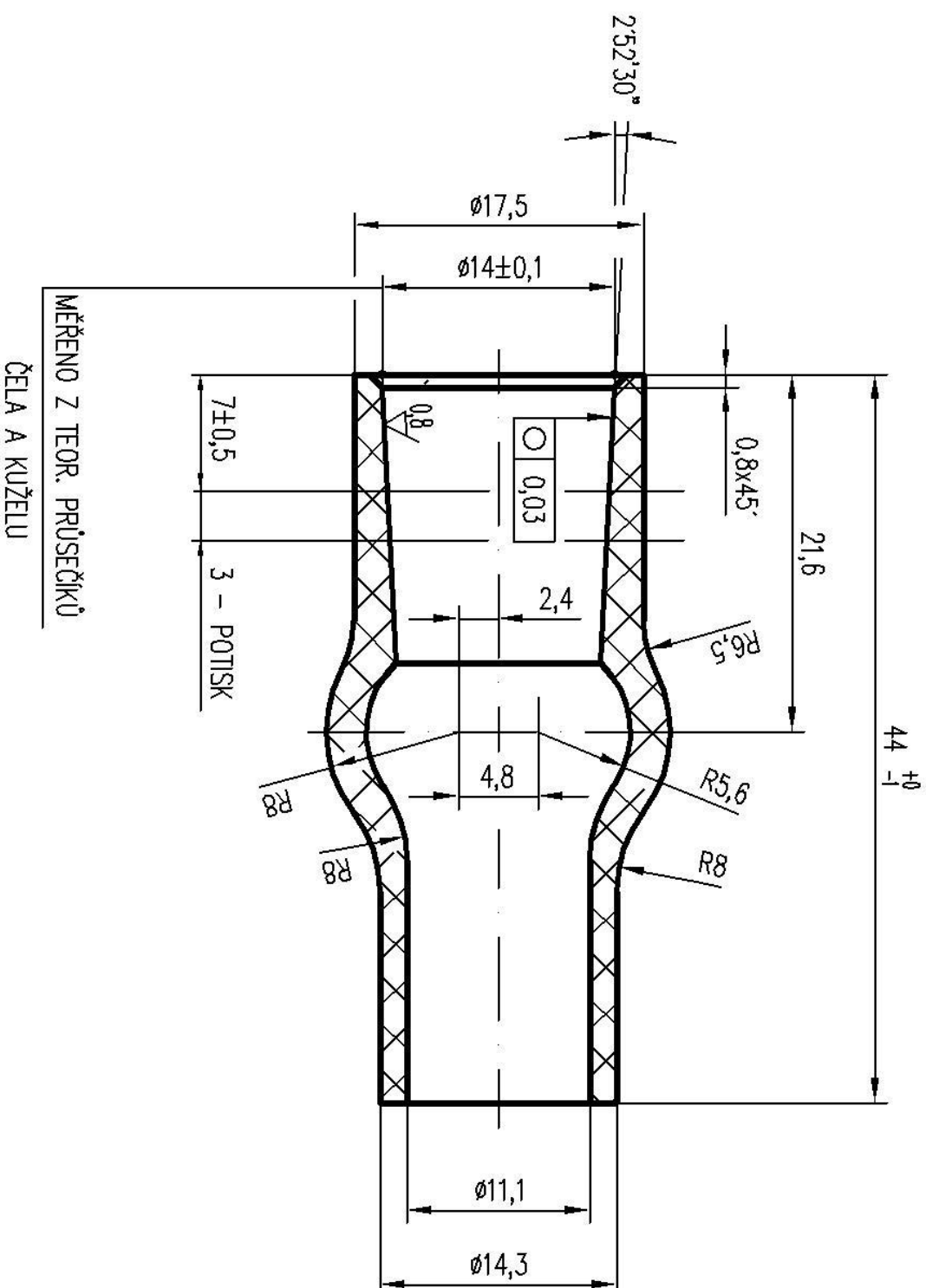
Key features and dimensions:

- Central hole diameter: $\varnothing 12,9^{+0}_{-0,2}$
- Flange outer diameter: $\varnothing 17,5$
- Flange thickness: $2,52 \pm 0,30$
- Shoulder radius: $R6,5$
- Shoulder thickness: $10,6$
- Central bore diameter: $\varnothing 12,7$
- Central bore length: $33 \pm 0,5$
- Shoulder radius: $R8$
- Shoulder thickness: $9 \pm 0,5$
- Part label: **3 - POTISK**

ČELO A KUŽELU

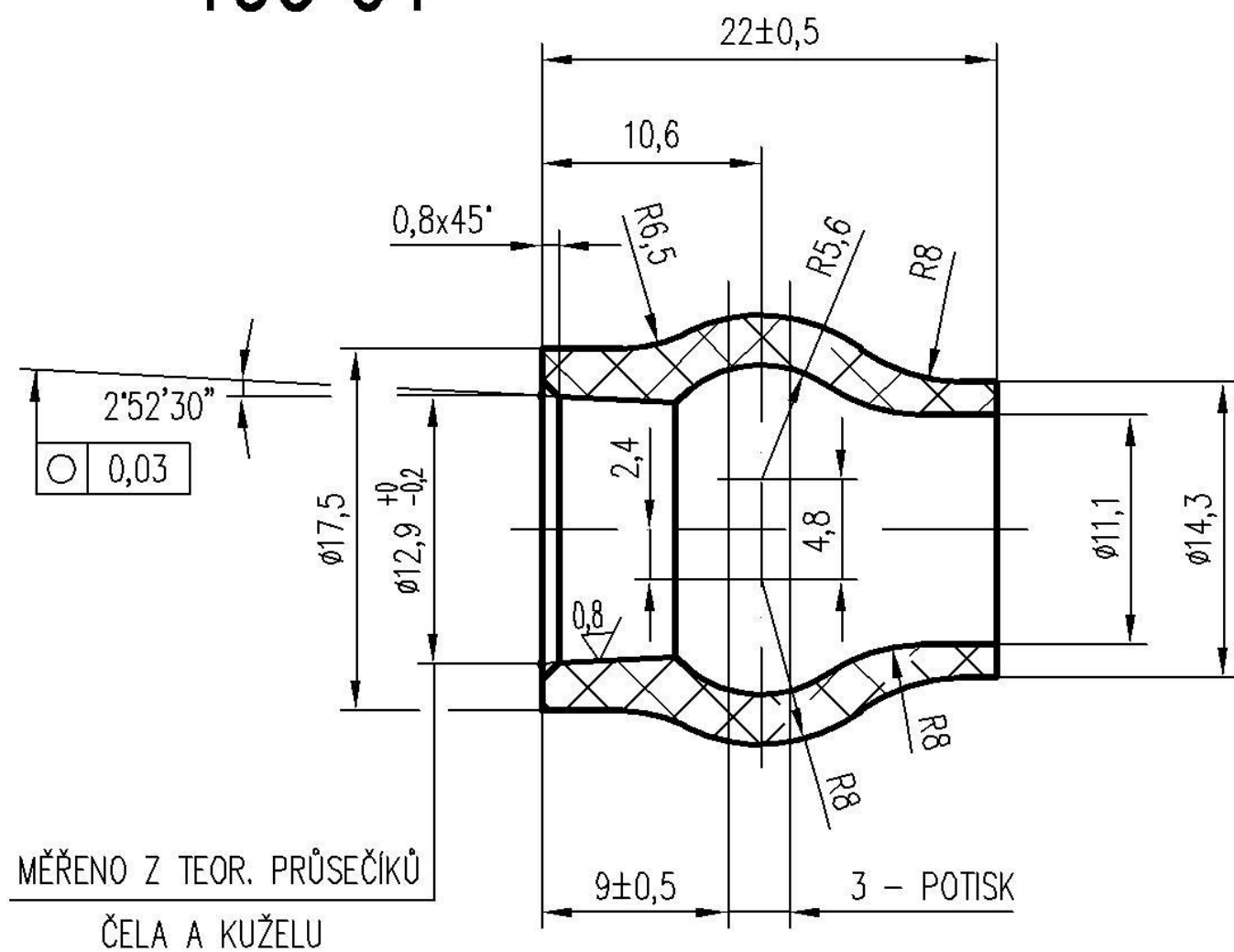
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133-00



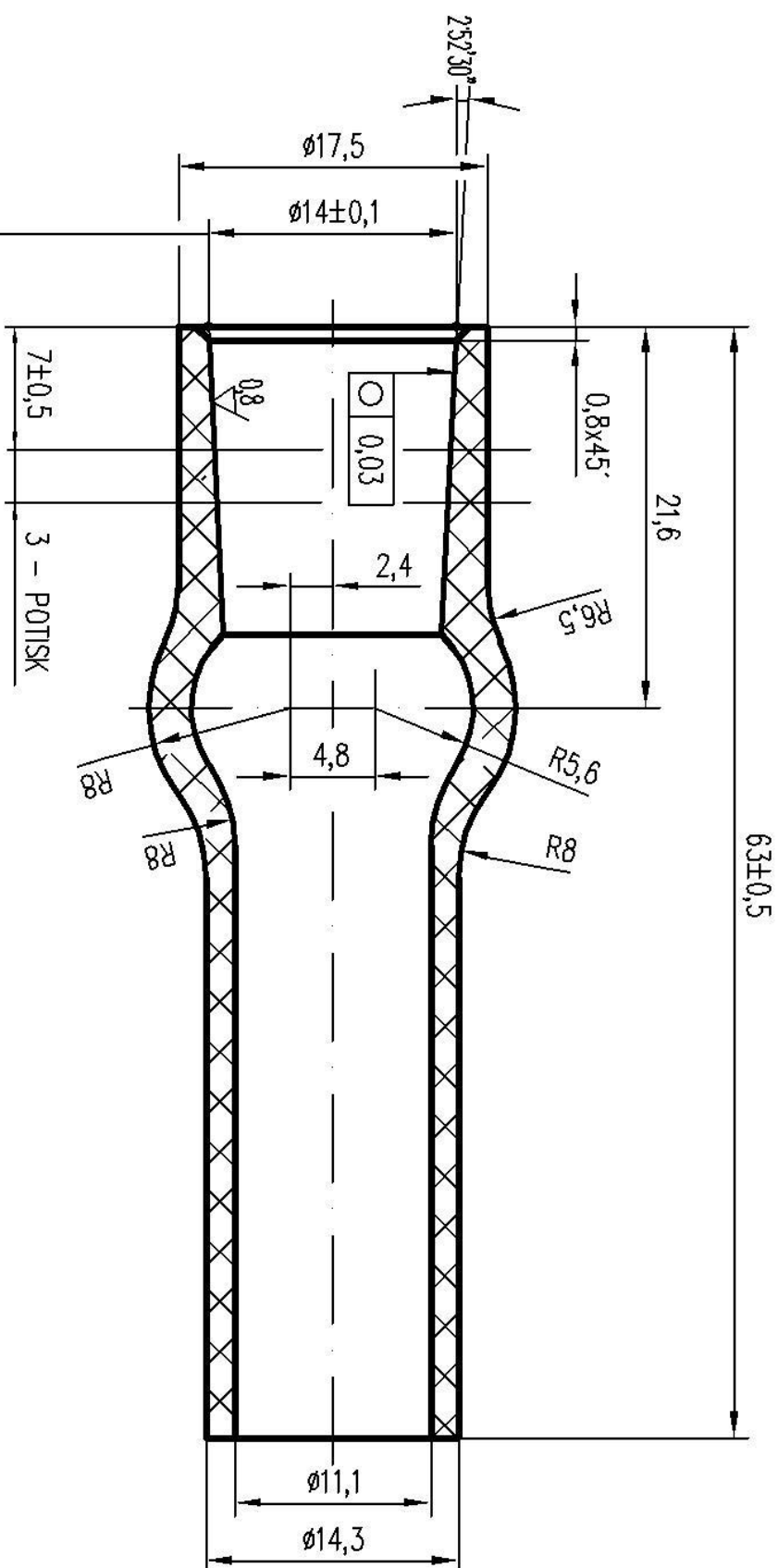
č.v. fy FRONIUS 42.0300.0463

133-01



č.v. fy FRONIUS 42.0300.0819

133-07

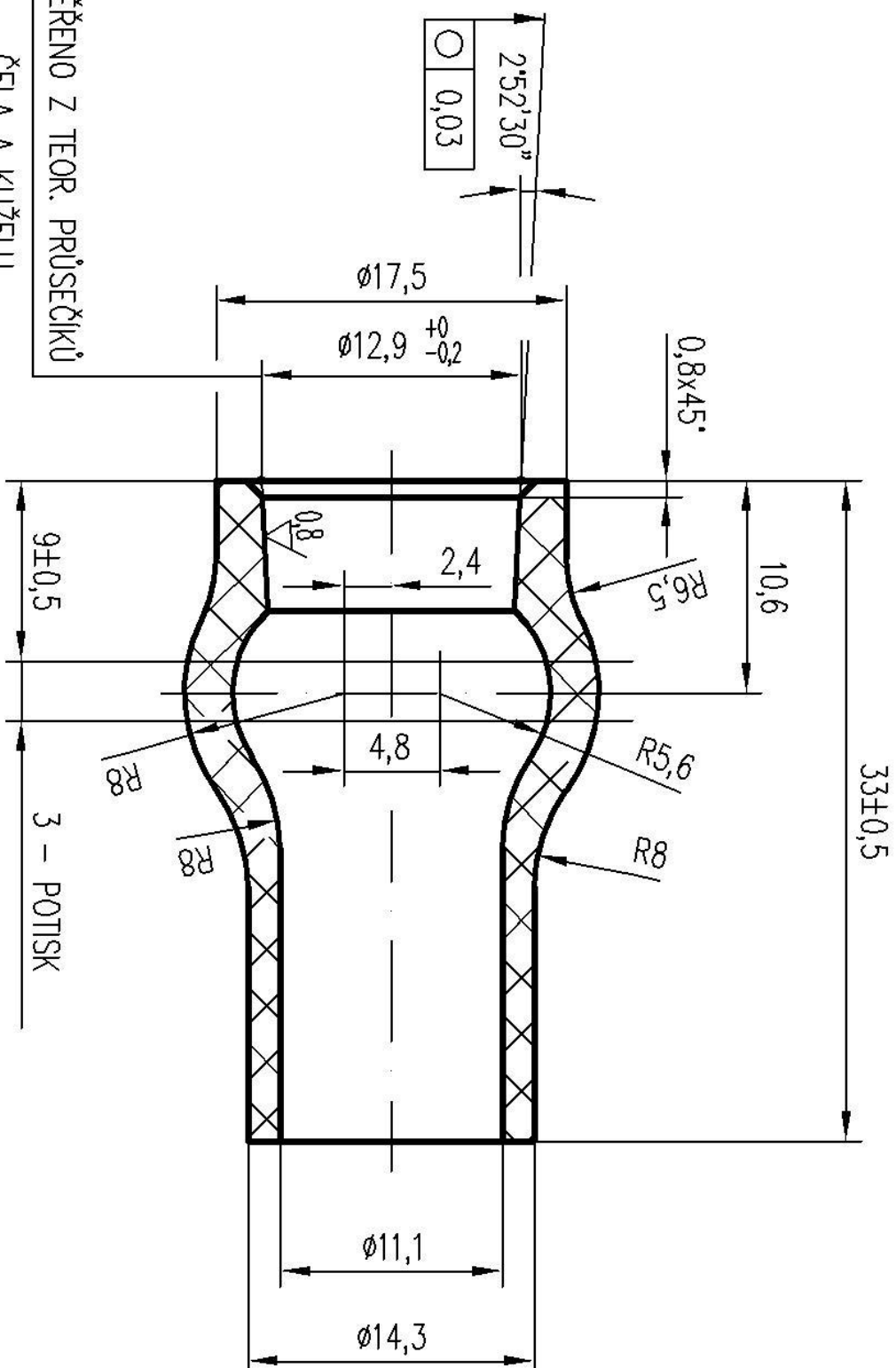


MĚŘENO Z TEOR. PRŮSEČÍKŮ

ČELA A KUŽELU

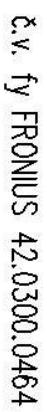
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133-11

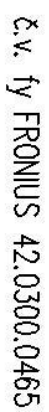


MĚŘENO Z TEOR. PRŮSEČÍKŮ
 ČELA A KUŽELU

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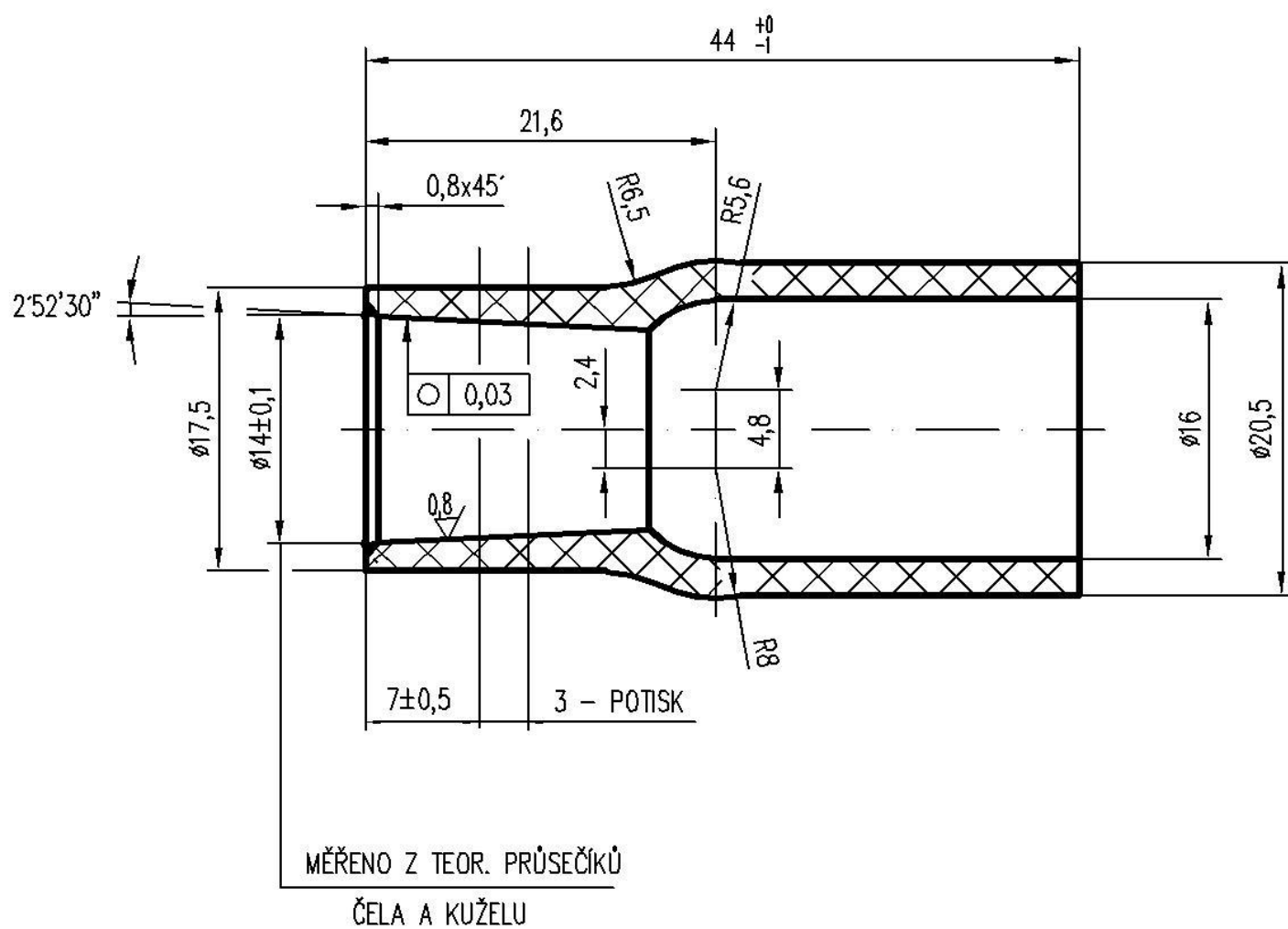


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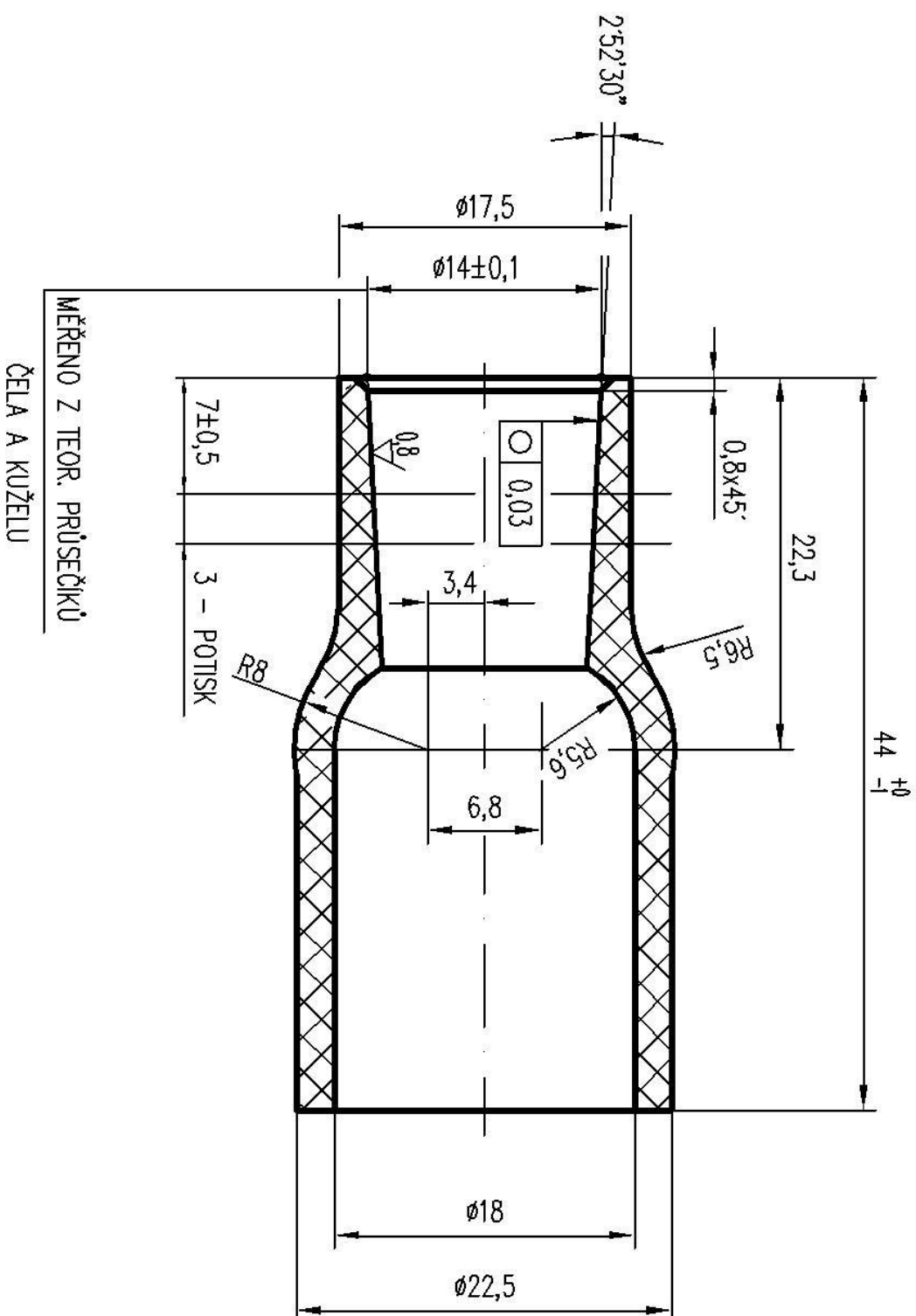


136-00



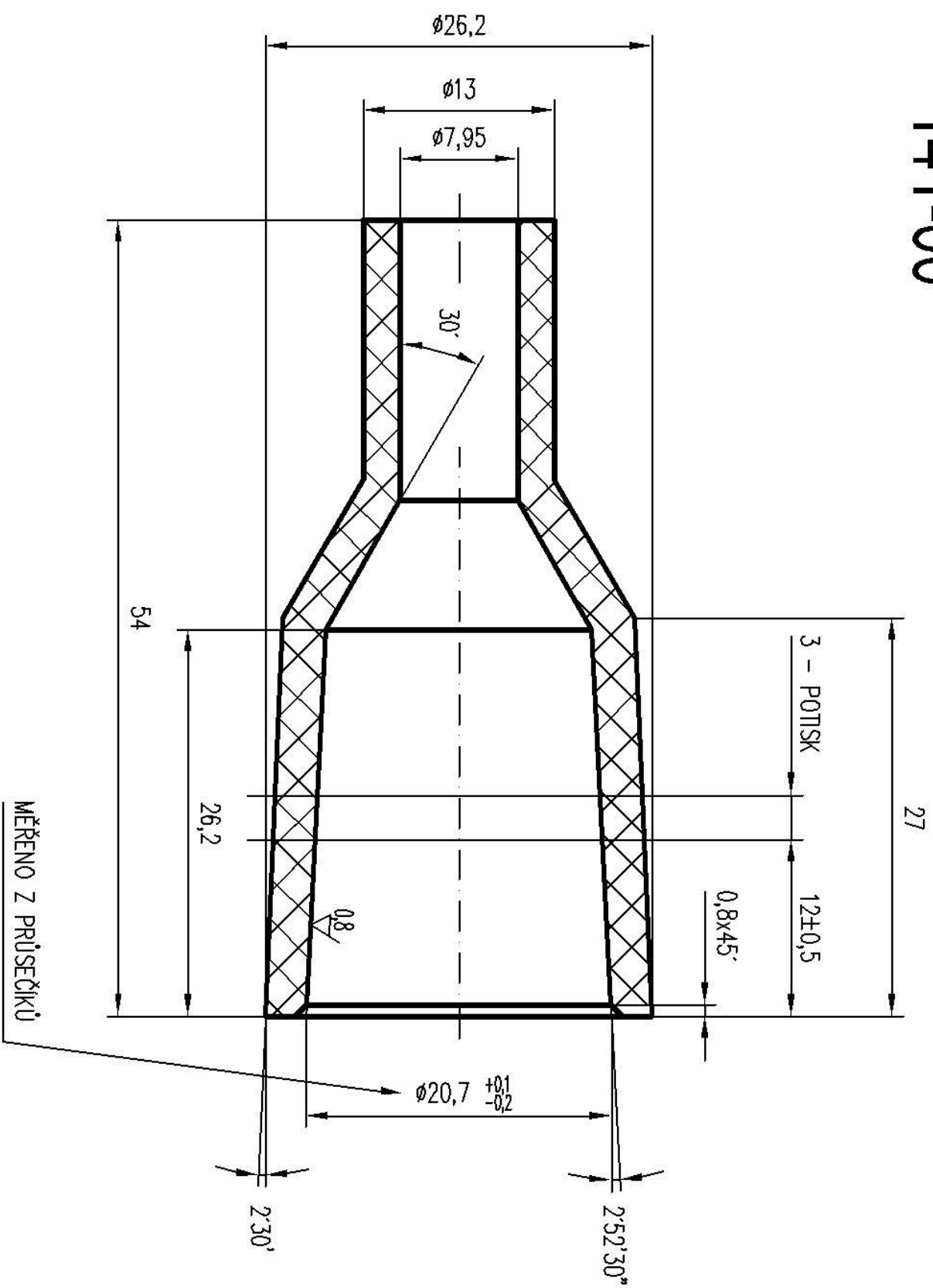
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137-00



č.v. fy FRONIUS 42.0300.0467

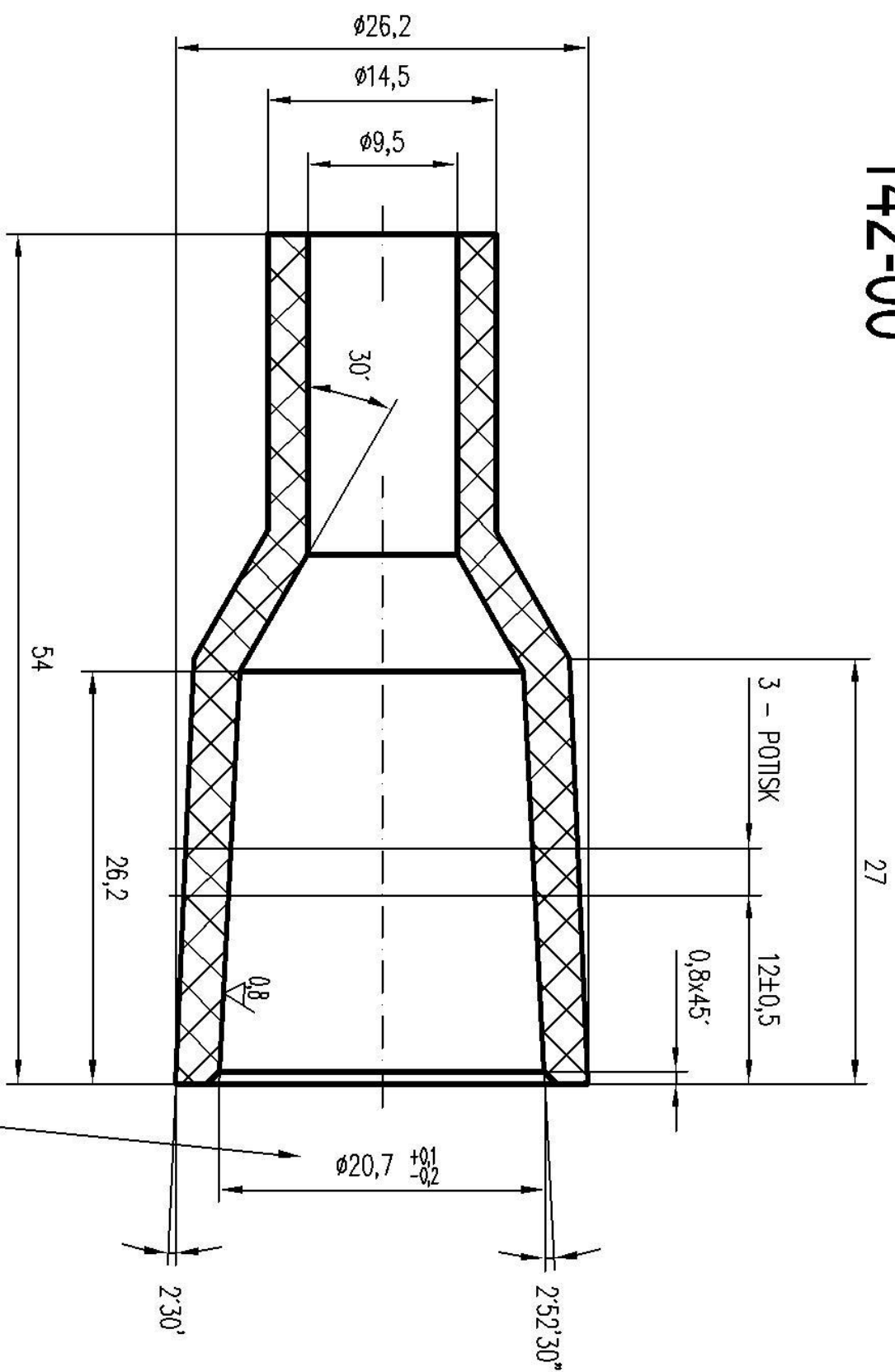
141-00



č.v. fy FRONIUS 42.0300.0707



142-00

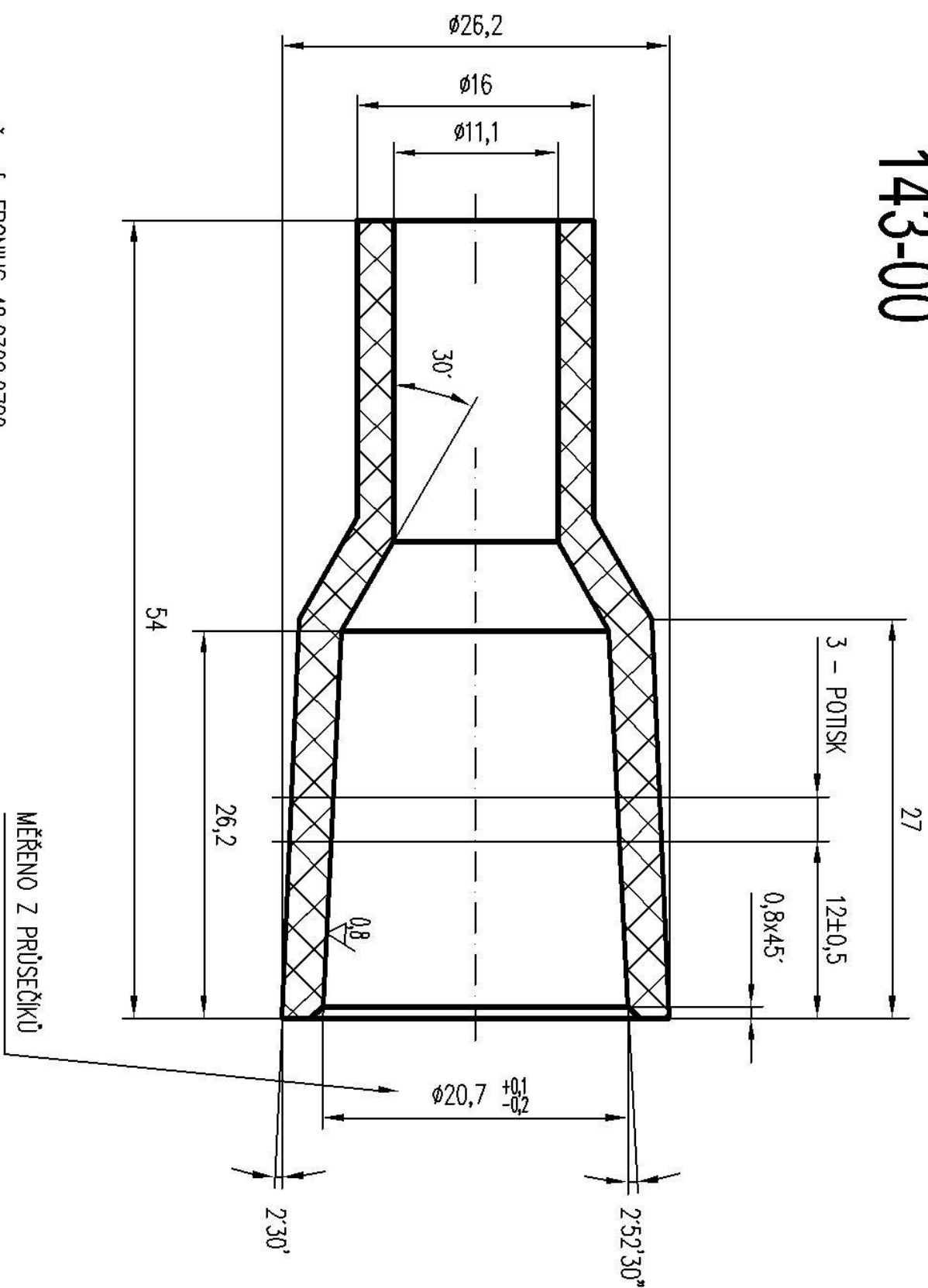


č.v. fy FRONIUS 42.0300.0708

MĚŘENO Z PRŮSEČÍKŮ

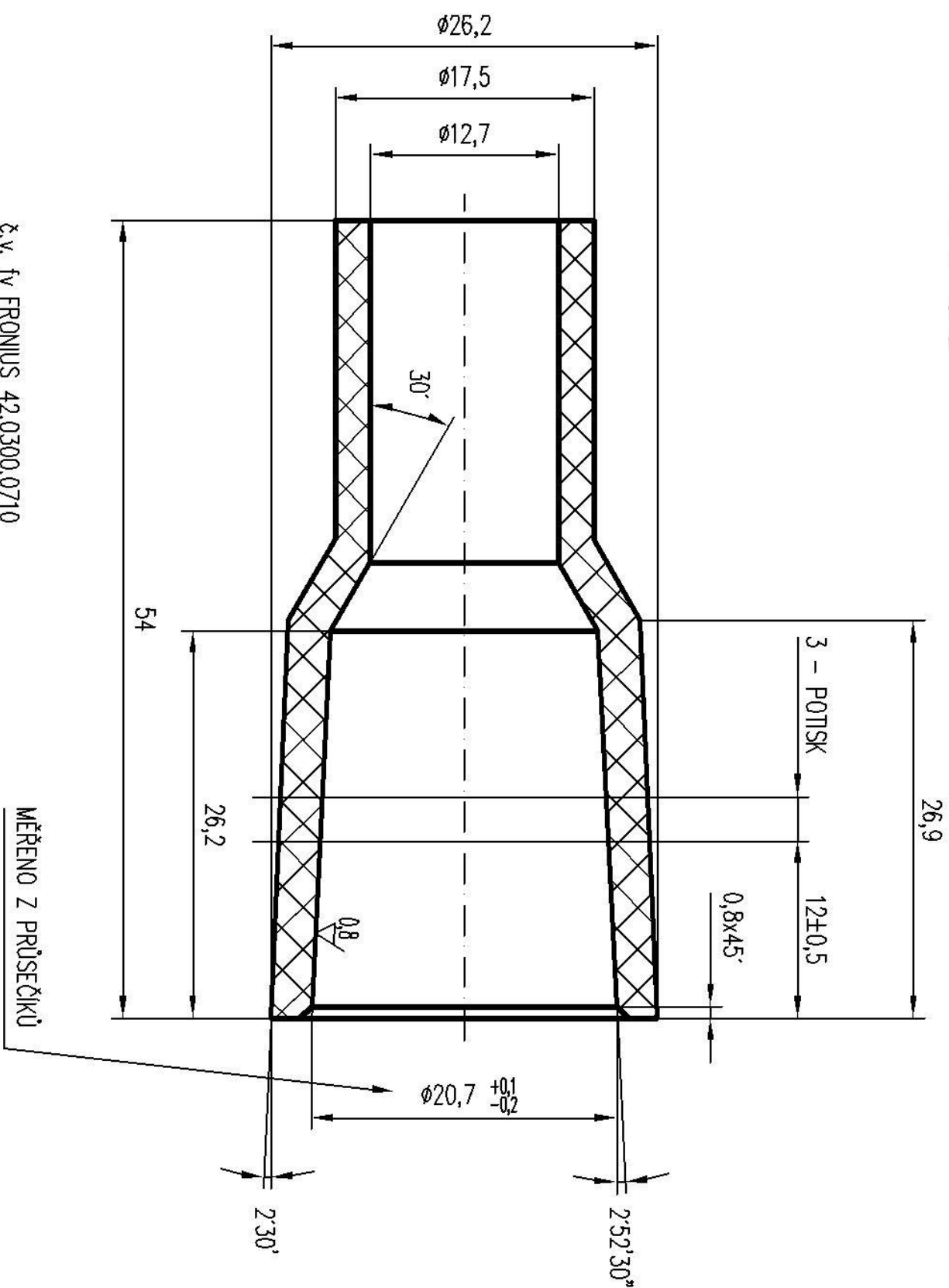


143-00

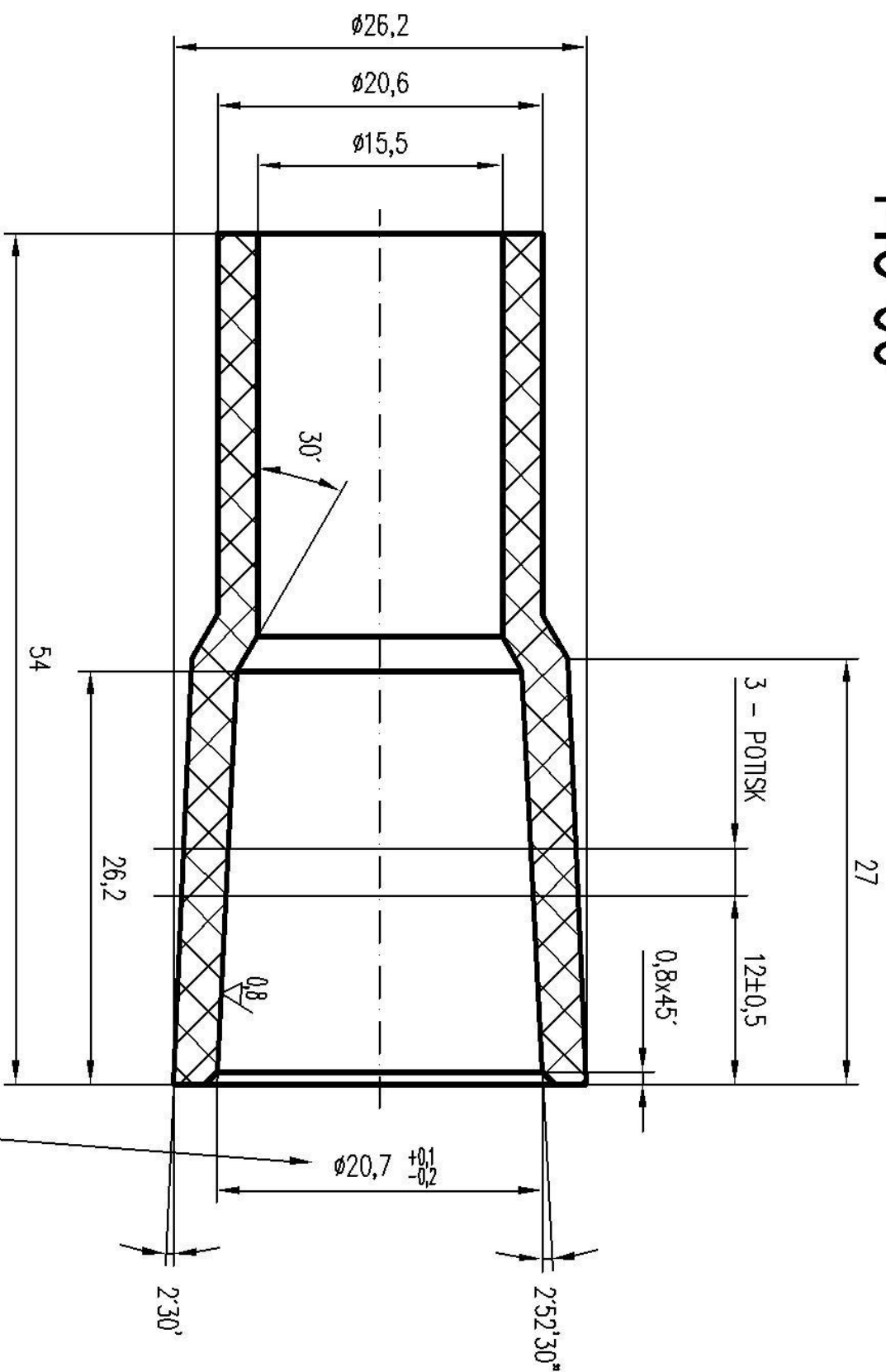


č.v. fy FRONIUS 42.0300.0709

144-00



145-00

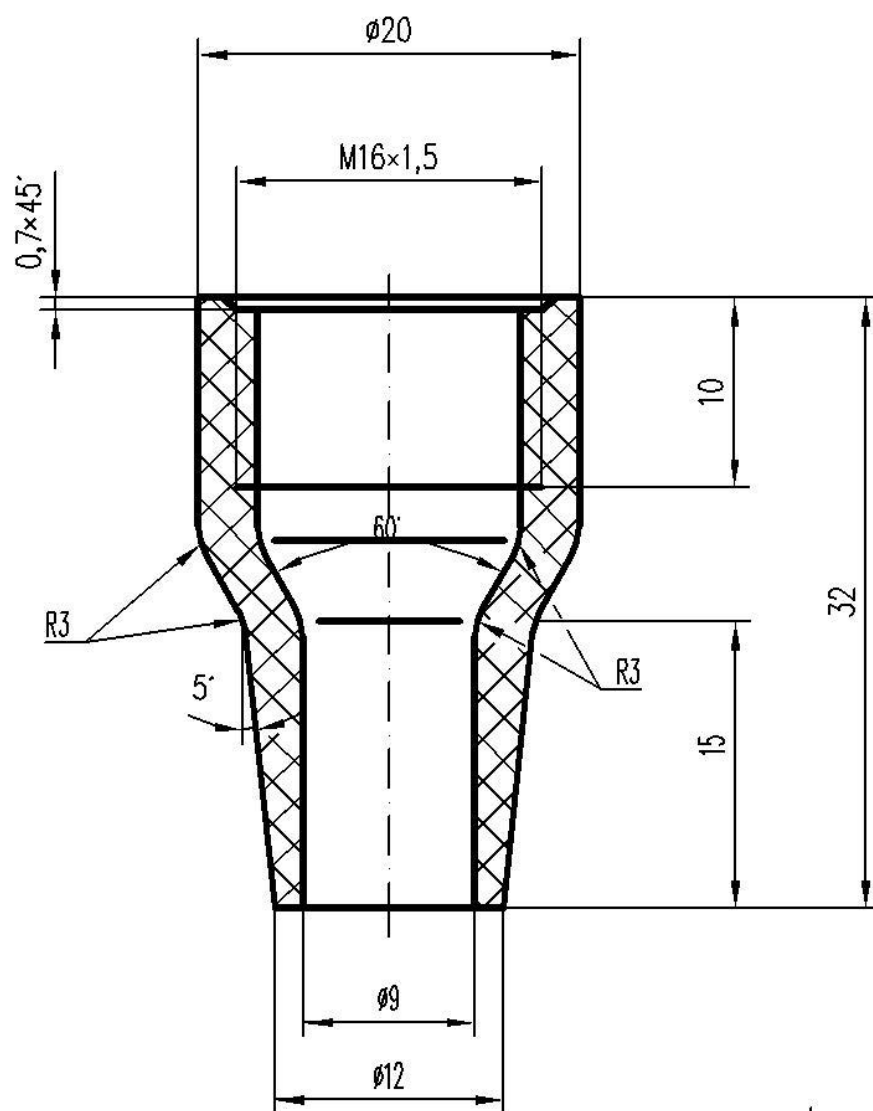


MĚŘENO Z PRŮSEČÍKŮ

č.v. fy FRONIUS 42.0300.0711

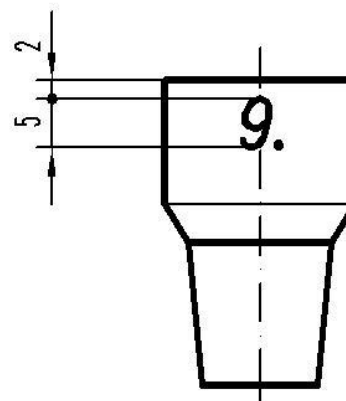


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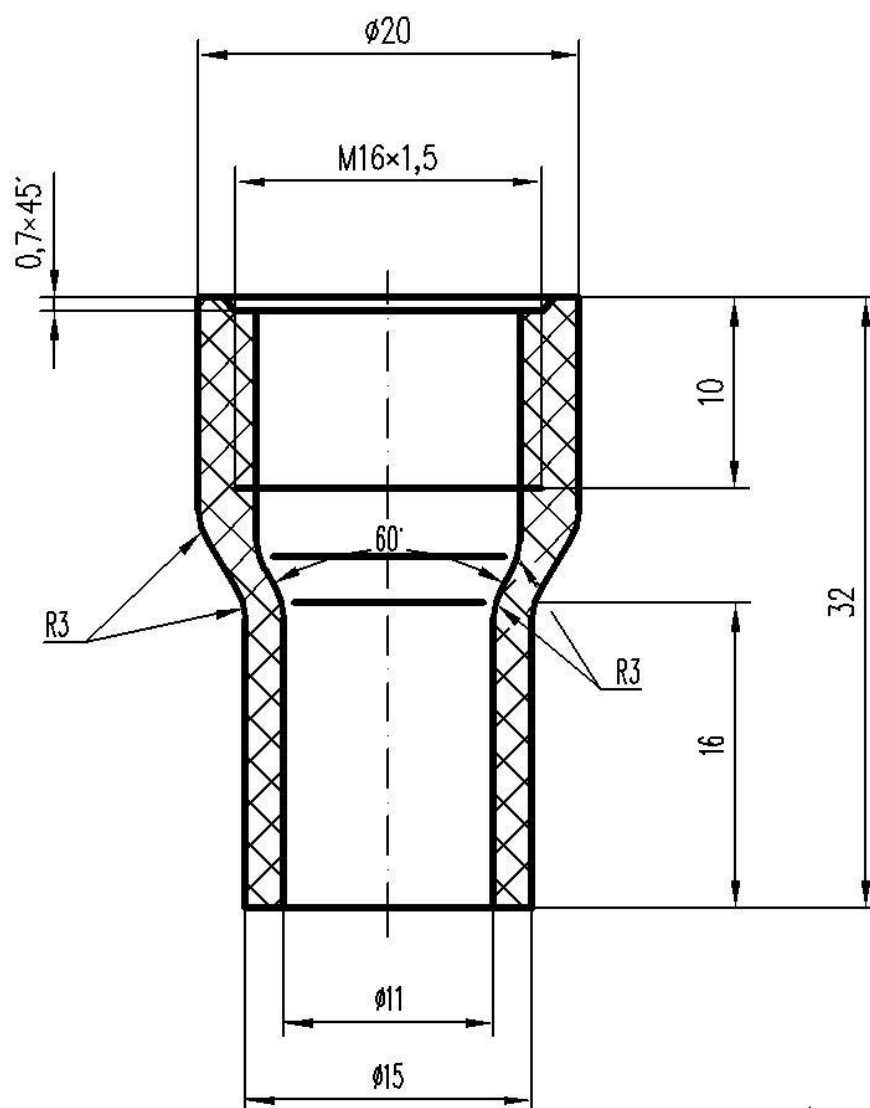
POVOLENÉ VADY:
 DLE ETALONU č.415-9990.45

M 1:1

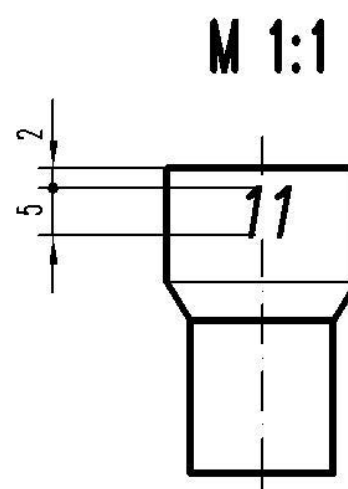




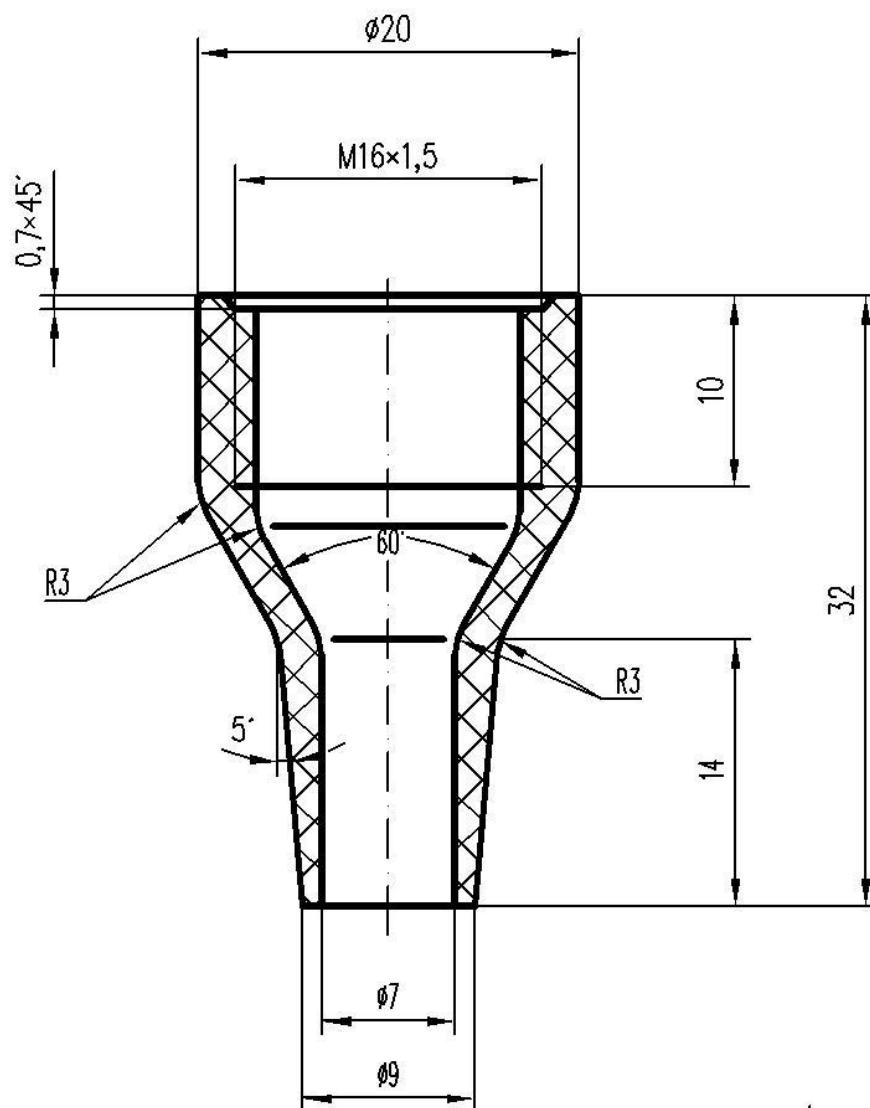
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POVOLENÉ VADY:
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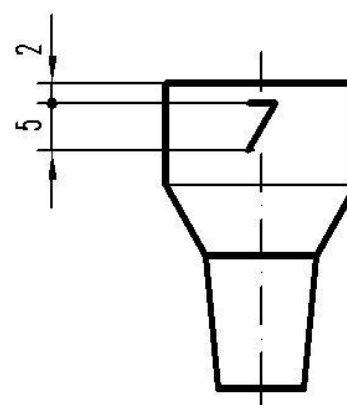


1285.47



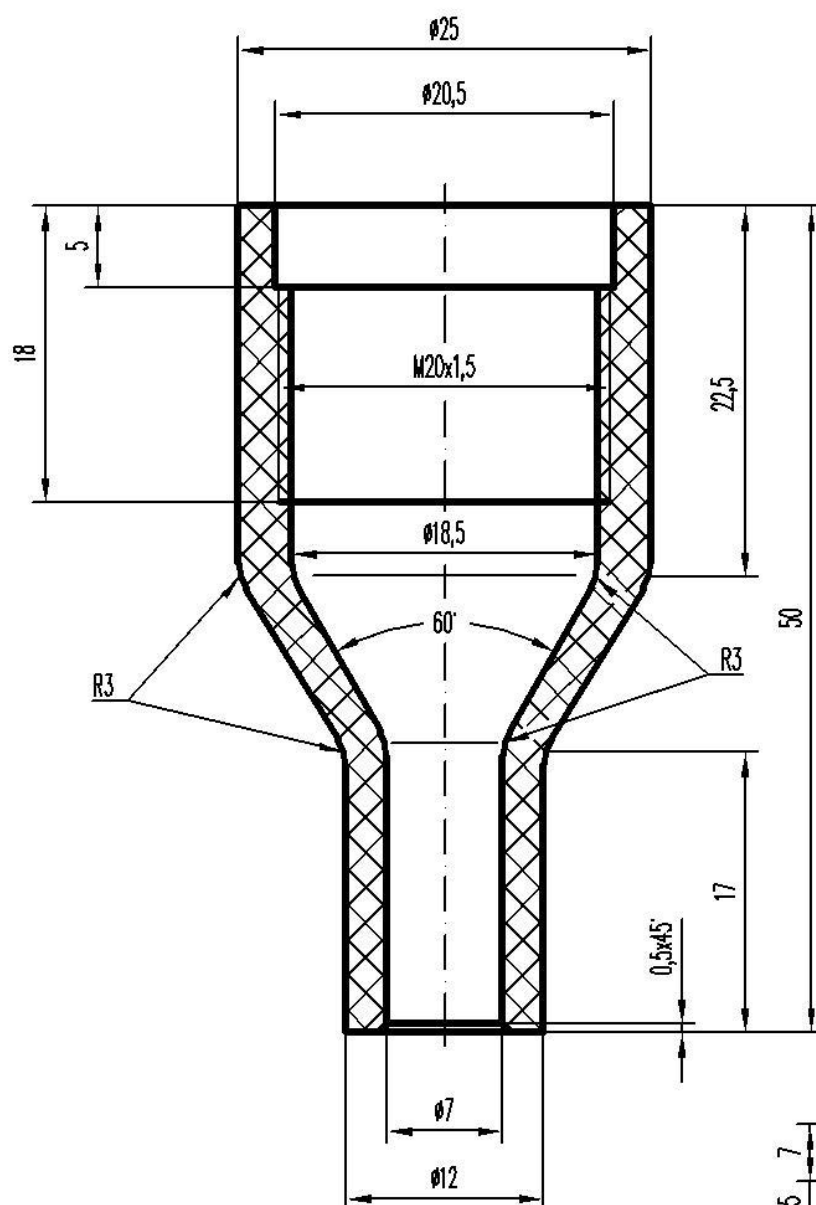
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M 1:1

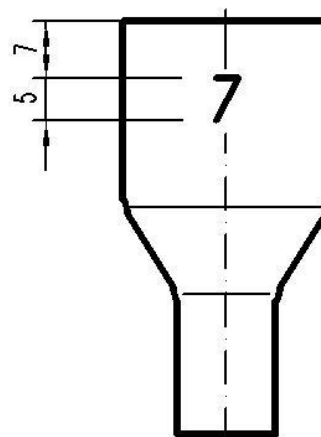




1291.47



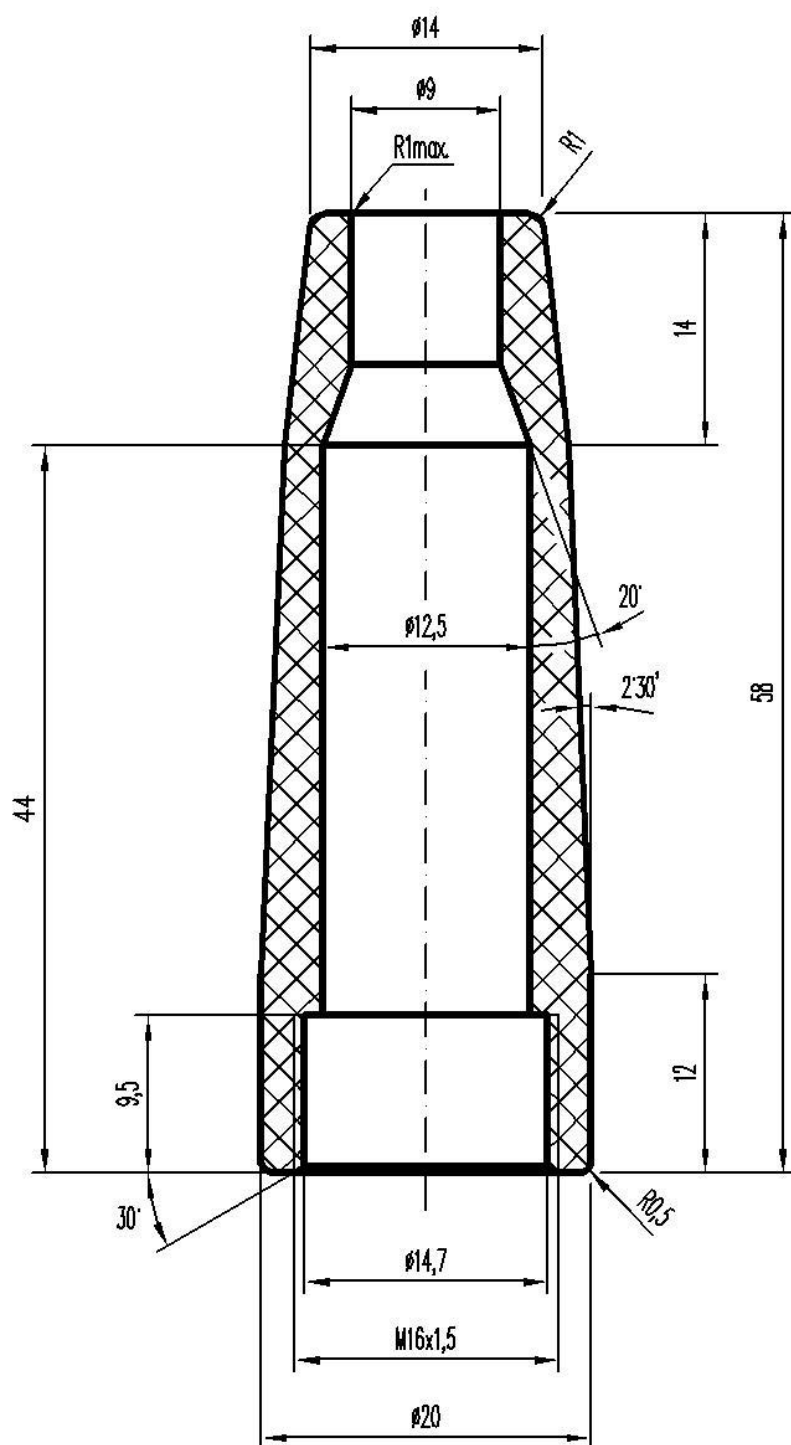
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POVOLENÉ VADY:
 DLE ETALONU č.415-9990.45



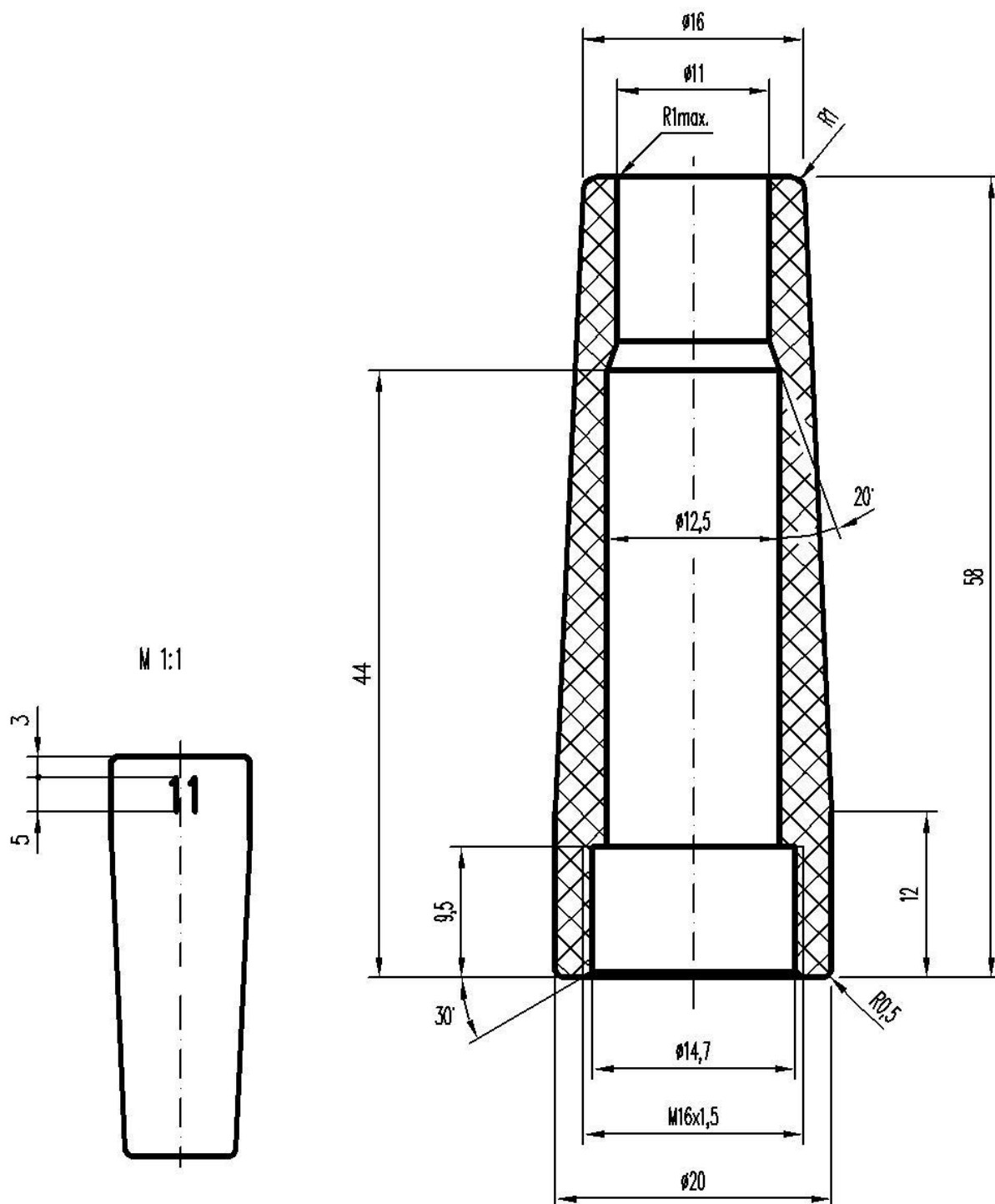
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DOVOLENÉ VADY:
 DLE ETALONU č. 415-9990.45



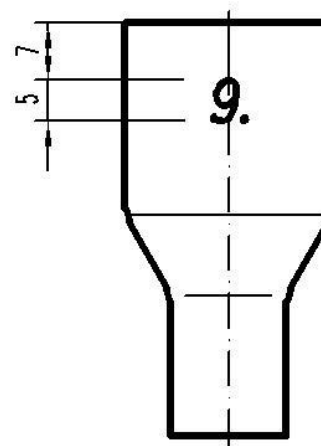
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DOVOLENÉ VADY:
 DLE ETALONU č.415-9990.45

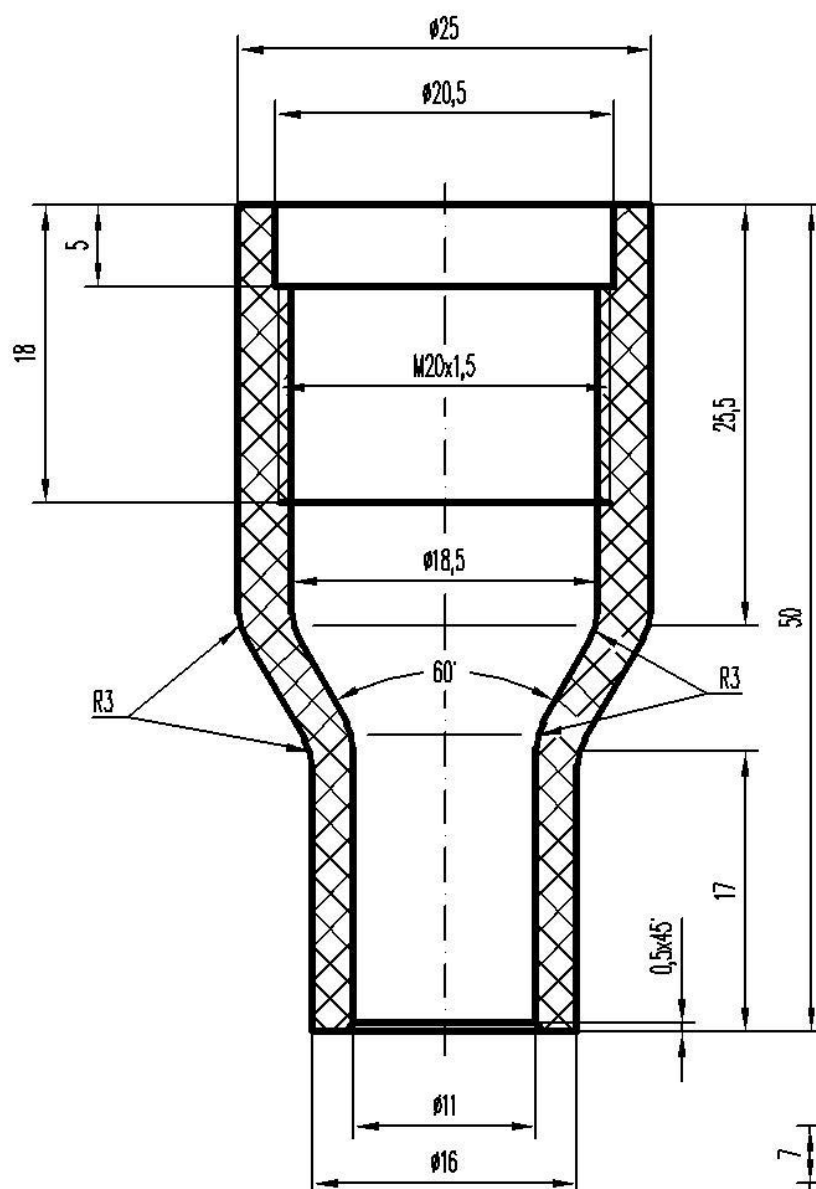
Technical drawing of a Y-shaped mechanical part, showing dimensions and labels:

- Overall width: $\varnothing 25$
- Inner width at top: $\varnothing 20,5$
- Top flange thickness: 5
- Height of top flange: 18
- Inner width at middle: $\varnothing 18,5$
- Height of middle section: 24
- Angle of the Y-junction: 60°
- Radius of the Y-junction: R3
- Height of the lower section: 17
- Inner width at bottom: $\varnothing 9$
- Outer width at bottom: $\varnothing 14$
- Bottom flange thickness: 7
- Bottom flange height: 5
- Label: W20x1,5 (pointing to the inner width at the middle section)
- Label: 0,5x45 (pointing to the bottom flange)
- Overall height: 50

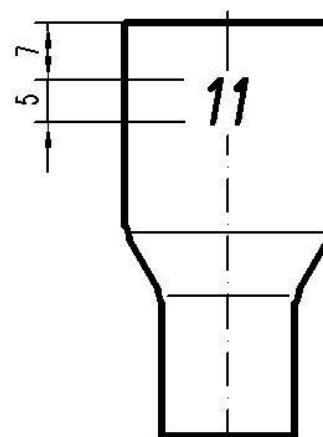
N 1:1



1297.47



M 1:1



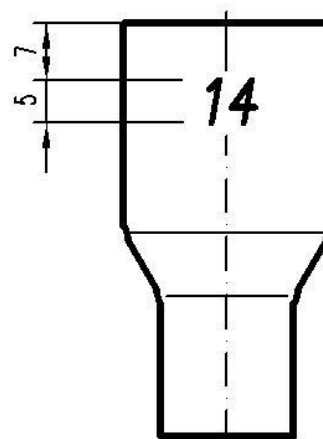
DOVOLENÉ VADY:
 DLE ETALONU č. 415-9990.45

Technical drawing of a mechanical part, likely a bush or sleeve, showing dimensions and features. The drawing is a cross-section view with a central vertical axis of symmetry.

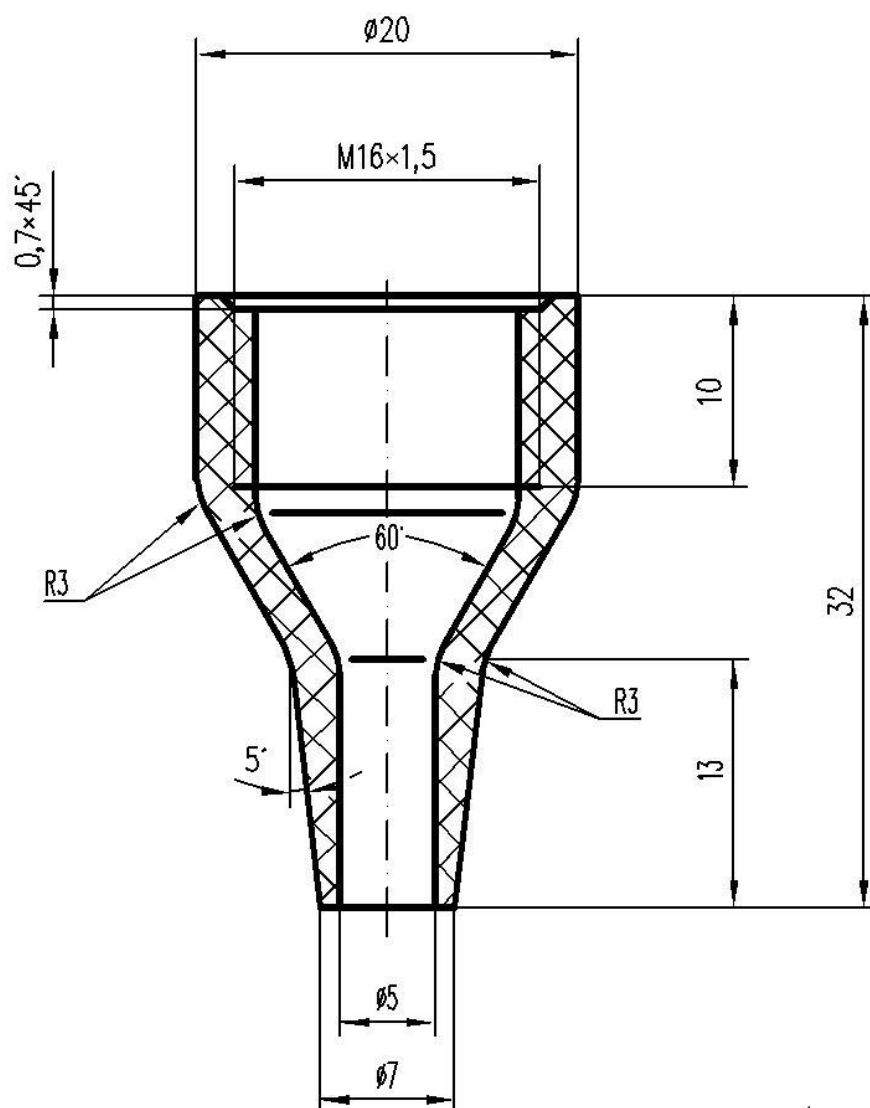
Key dimensions and features:

- Overall outer diameter: $\varnothing 25$
- Inner bore diameter: $\varnothing 20,5$
- Top flange thickness: 5
- Top flange outer diameter: $\varnothing 18$
- Internal thread: $M20 \times 1,5$
- Internal bore diameter (lower section): $\varnothing 18,5$
- Bottom flange thickness: 17
- Bottom flange outer diameter: $\varnothing 19$
- Bottom flange inner diameter: $\varnothing 14$
- Bottom flange fillet radius: $R3$
- Bottom flange chamfer: $0,5 \times 45^\circ$
- Internal bore chamfer: 60°
- Overall height: 50
- Internal bore length: 28

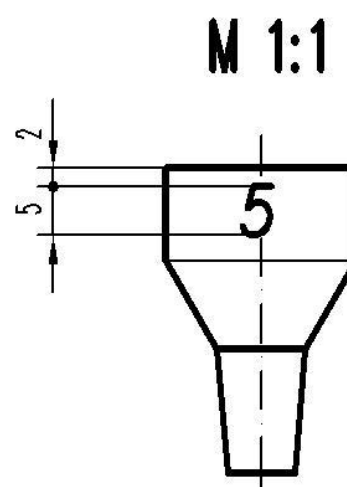
M 1:1



1377.47

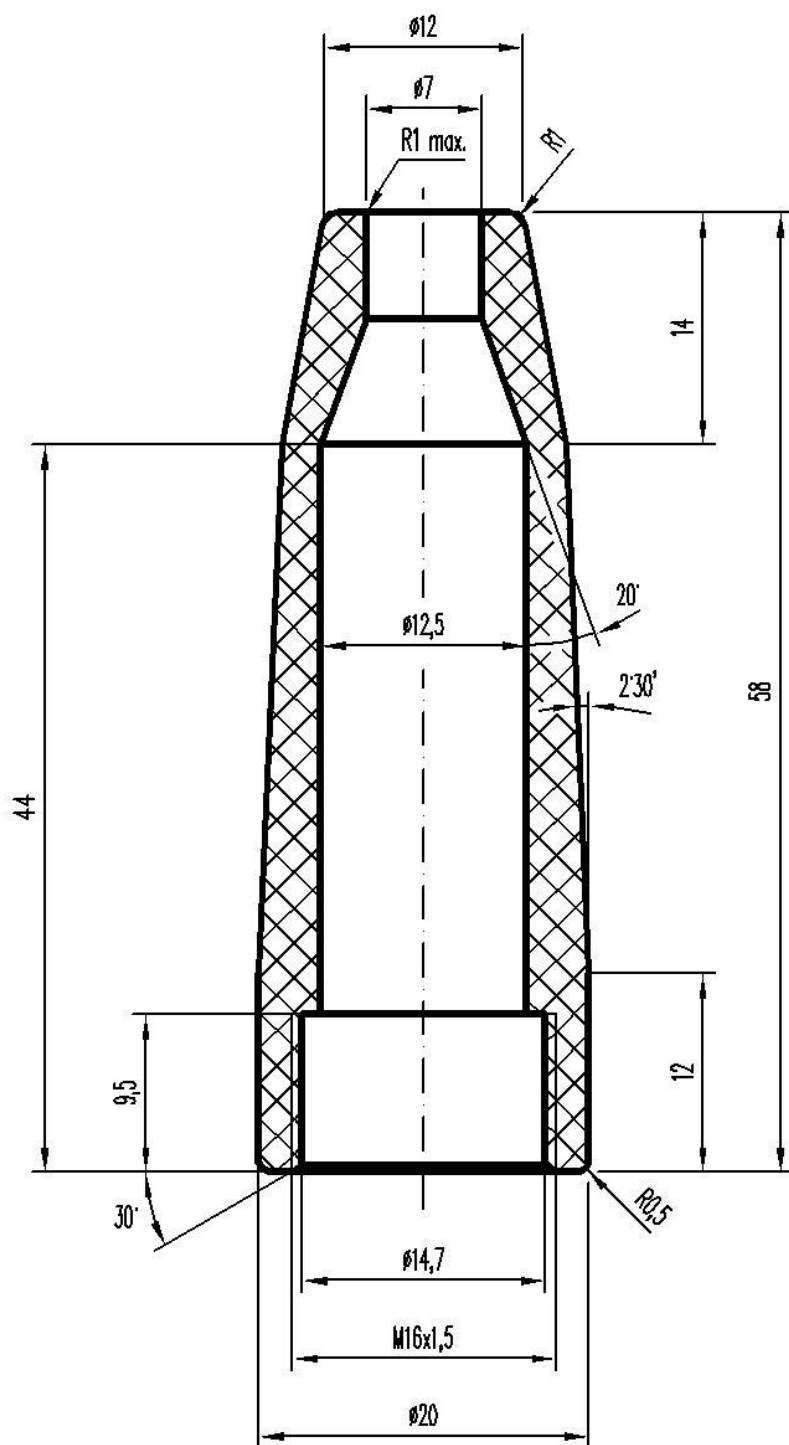


DOVOLENÉ VADY:
 DLE ETALONU č.415-9990.45

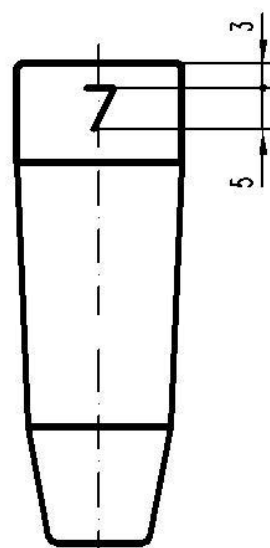




1382.47



M 1:1



DOVOLENÉ VADY:
 DLE ETALONU č.415-9990.45